



**SAARC
ENERGY
CENTRE**

Energy for Peace & Prosperity

Online training of SAARC Professionals on Small, Mini and Micro Hydro Power Generation (Sept 13 - 17, 2021)



Measurement of Performance of SMMHP Plants

Sept 17, 2021

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CONTENTS

1. Purpose of performance measurements
2. Instruments for Measurement of parameters
3. Methods of efficiency measurements
4. Recommendations and report writing of performance measurements

LEARNING OBJECTIVES

To understand the procedure and importance of performance measurement.

OBJECTIVES OF PERFORMANCE TESTING

- To confirm that all parts and systems in the power station are performing their assigned functions correctly.
- To confirm that the power station is operating efficiently as per the design.

SCOPE OF PERFORMANCE TESTING

- Inspection of all parts, systems, station auxiliaries.
- Operational checks on simpler devices / systems.
- Error checks on measuring instruments.
- Secondary injection tests on protective relays.
- Operational tests on control systems.
- Measurement of critical parameters.
- Measurement of maximum power output of units.
- Verification of turbine / unit / station efficiency.
- Verification of efficiency with load/gate opening/ valve opening.

EFFICIENCY TEST ON GENERATING UNITS

MEASUREMENTS REQUIRED FOR DISCHARGE & HEAD METHODS

- $\eta = \frac{P_e}{P_h}$
- $P_h = \rho g H Q$ in watts

where

ρ = actual density of water in kg/m³

g = actual acceleration due to gravity of earth in m/s²

H = net head in m

Q = discharge rate in m³/s

- 3 parameters to be measured : P_e , Q , H

LOSSES INCLUDED

- Turbine losses
- Draft tube losses
- Losses in the auxiliaries of turbine and generator
- Losses in speed increaser (if present)
- Generator losses
- Losses in the excitation system of generator

METHODS OF UNIT EFFICIENCY MEASUREMENT

Two methods as per IEC-60041:

- Thermodynamic method
For high heads only
- Discharge and head measurement method
For all heads

HEAD & DISCHARGE METHODS

ELECTRICAL POWER MEASUREMENT

- Reference Meter
 - Portable digital wattmeter
 - Accuracy should be 0.2% or better
 - 3-phase, 3W & 4W capabilities
 - Built-in integrator & timer for average power
- Connect in parallel to panel wattmeter
- CT accuracy should be 0.5%, preferably 0.2%
- VT accuracy should be 0.5%, preferably 0.2%
- If TTB or terminals with sliding links are provided in the metering panel, then no shut down is required
- $P_e = \text{Reference meter reading} \times \text{CTR} \times \text{VTR}$

PRESSURE HEAD MEASUREMENT (IEC-60041)

- For Head Measurement in Pressure Channels
 - Liquid-column manometer
 - Dead-weight manometer
 - Spring pressure gauge
 - Electronic pressure transducer

- For Head Measurement in Open Channels
 - Liquid-column manometer
 - Gas purge (bubbler) method
 - Immersible pressure transducer

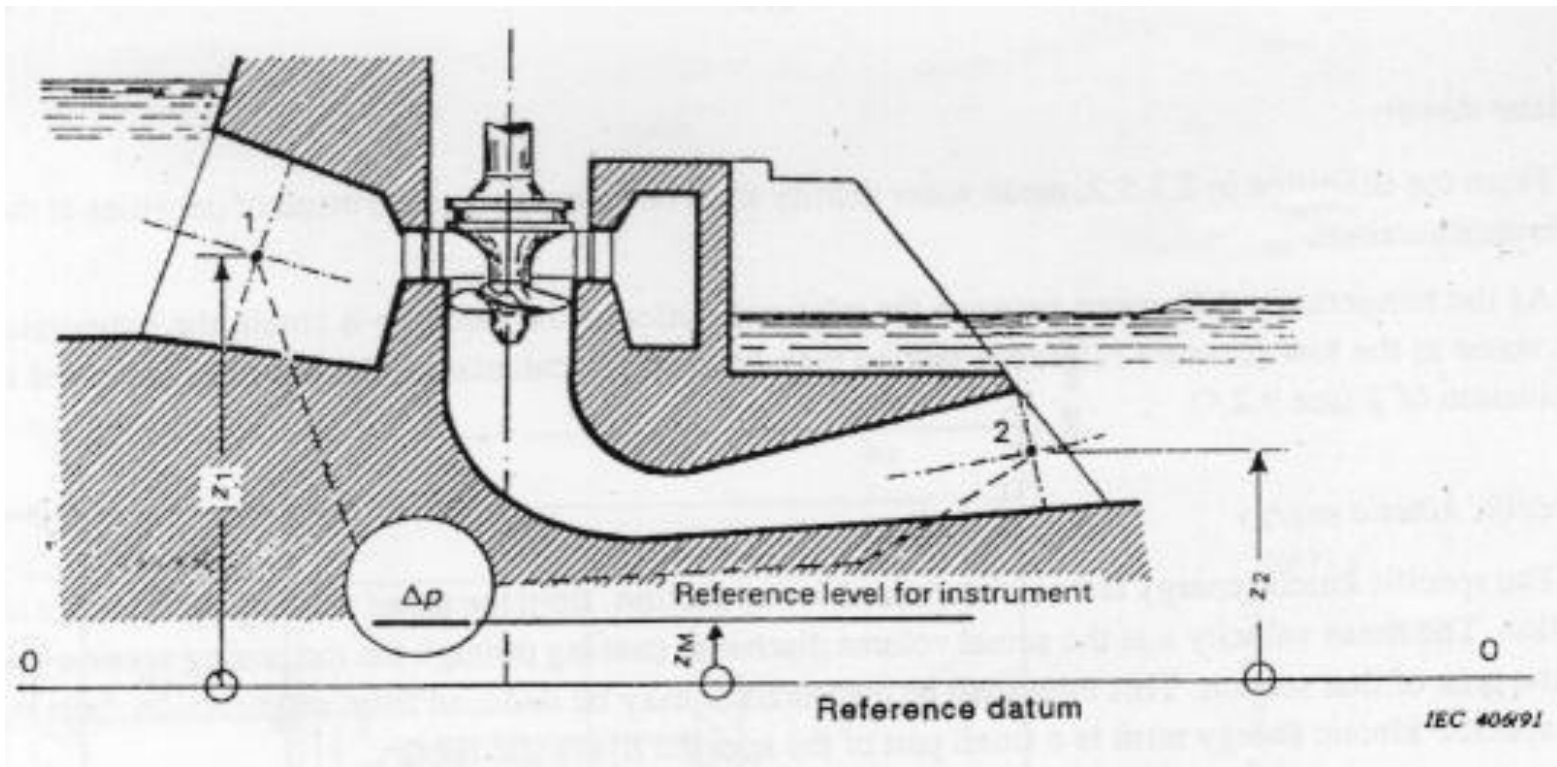
Free Water Level Measurement in Open Channels (IEC-60041)

- Plate gauge
- Point/hook gauge
- Float gauge
- Staff gauge
- Ultrasonic level sensor

Head Measurement: Case 1

- Differential pressure transducer
- Low head machine

$$H = \frac{\Delta p}{\rho g} + \frac{v_1^2 - v_2^2}{2g}$$



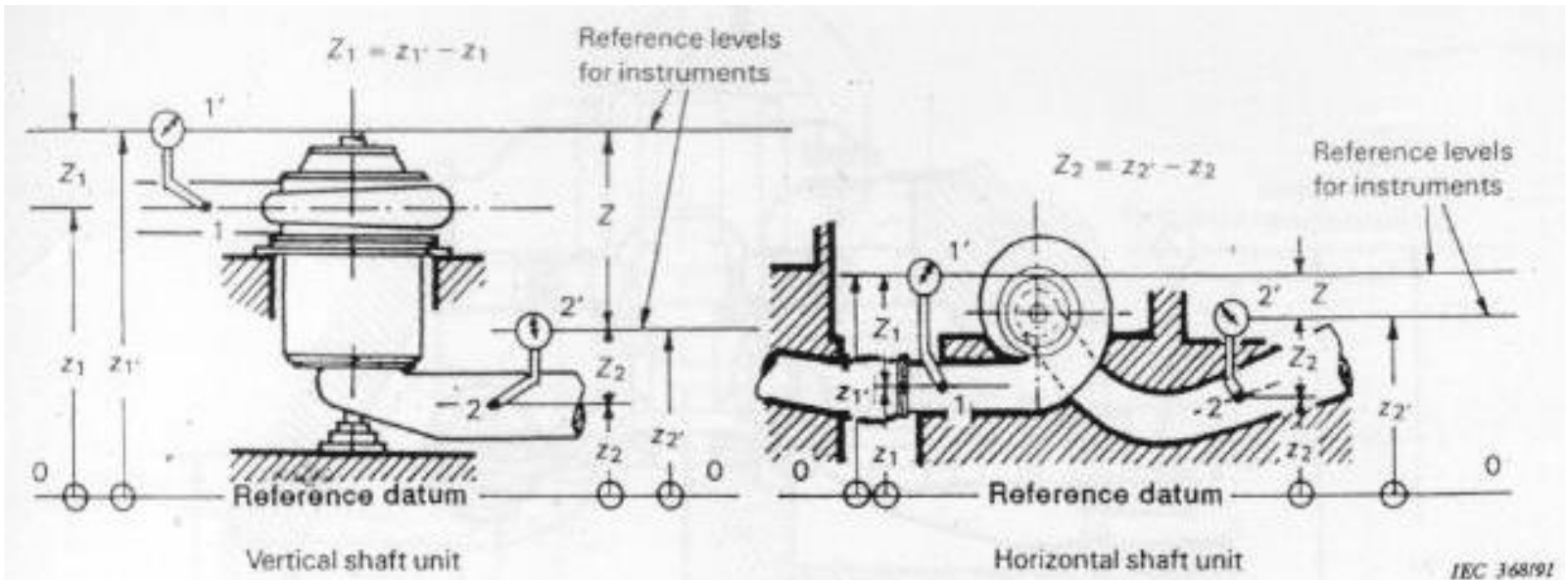
IEC-60041

Head Measurement: Case 2

- Separate pressure transducers
- Low/Medium head machines

$$H = \left[z_1' + \frac{p_1'}{\rho g} + \frac{v_1^2}{2g} \right] - \left[z_2' + \frac{p_2'}{\rho g} + \frac{v_2^2}{2g} \right]$$

$$= \left(z_1' - z_2' \right) + \left[\frac{p_1' - p_2'}{\rho g} \right] + \left(\frac{v_1^2 - v_2^2}{2g} \right)$$



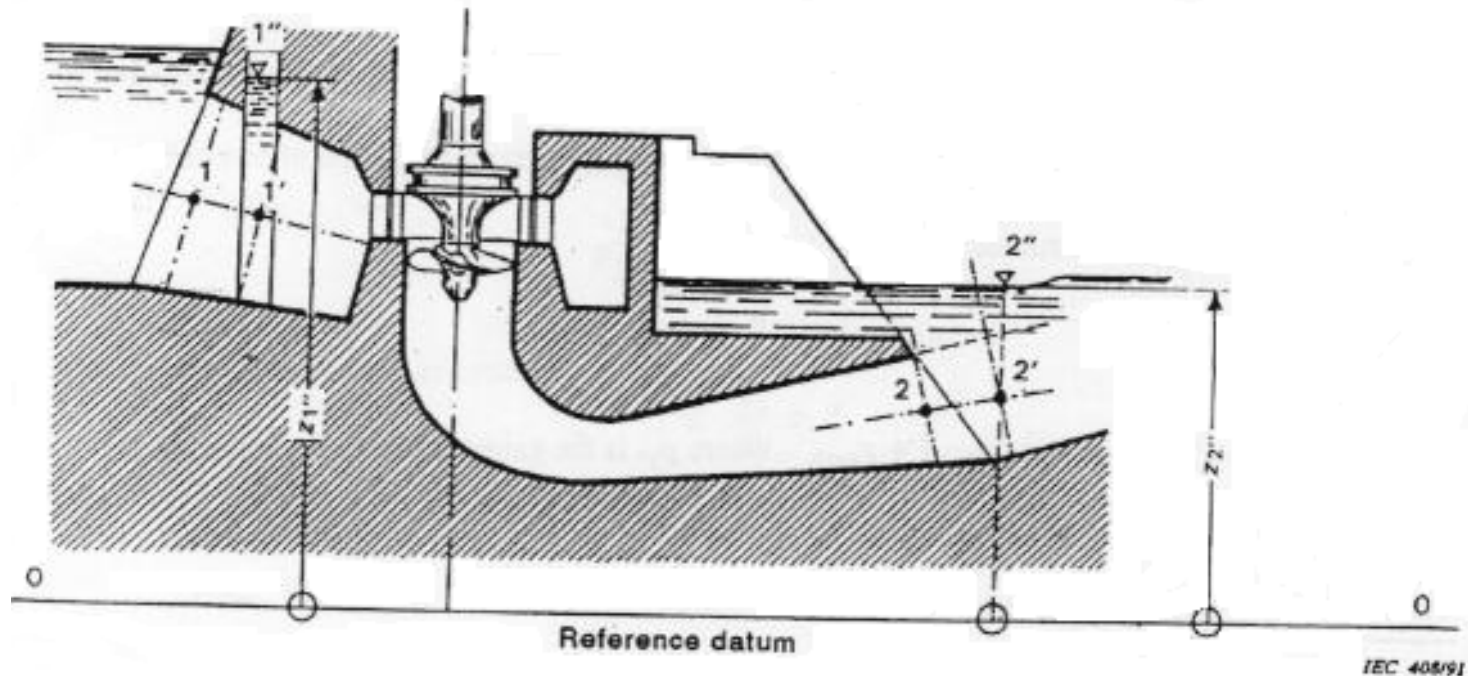
IEC-60041

Head Measurement: Case 3

- Level Sensors
- Low/Medium head machines

$$H = \left[z_1'' + \frac{v_1'^2}{2g} \right] - \left[z_2'' + \frac{v_2'^2}{2g} \right]$$

$$= \left(z_1'' - z_2'' \right) + \left(\frac{v_1'^2 - v_2'^2}{2g} \right)$$

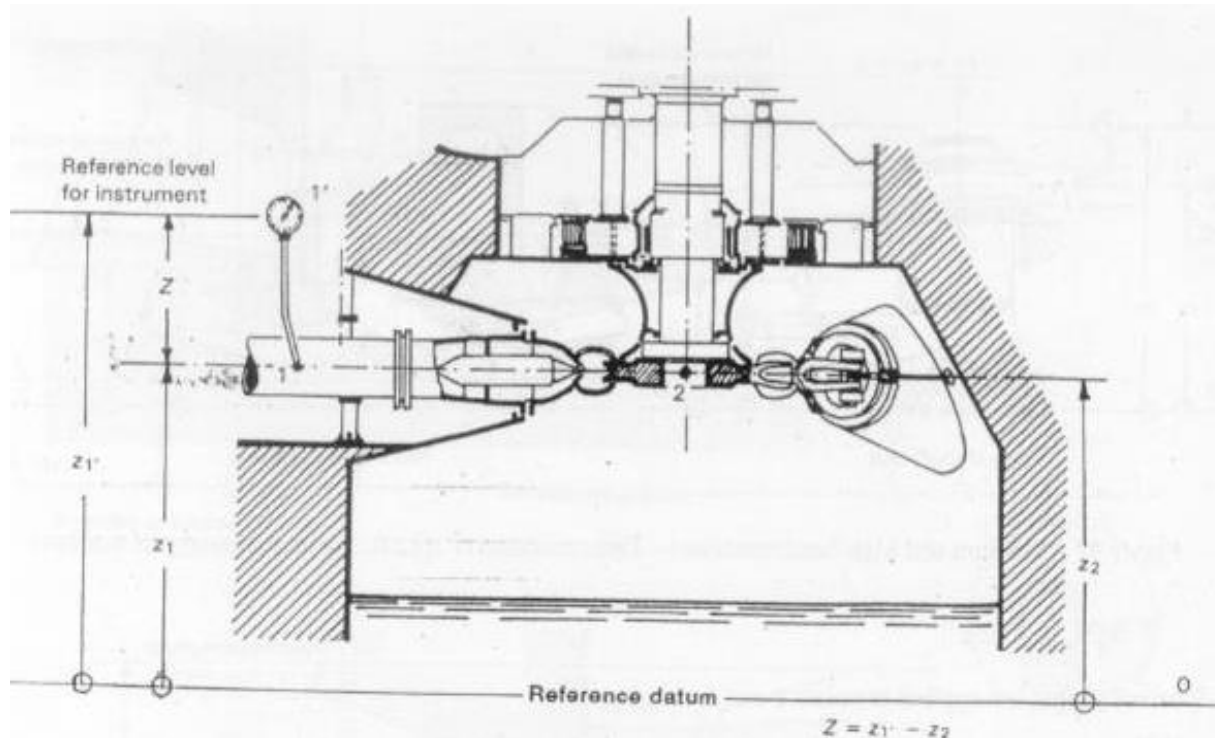


IEC-60041

Head Measurement: Case 4

- Vertical axis Pelton turbine
- Pressure transducer at inlet

$$H = \left[z_1' + \frac{p_1'}{\rho g} + \frac{v_1^2}{2g} \right] - (z_2)$$
$$= \frac{p_1'}{\rho g} + z + \frac{v_1^2}{2g}, \text{ where } z = z_1' - z_2$$



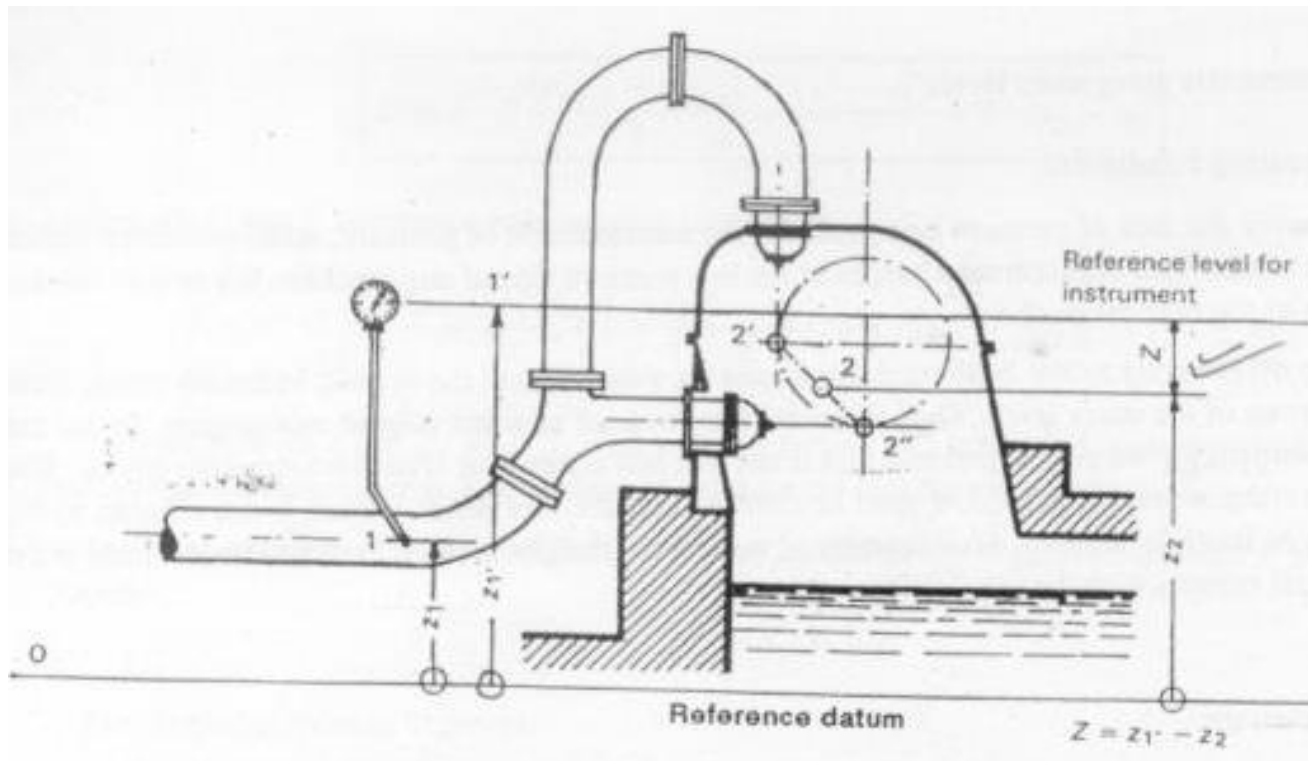
IEC-60041

Head Measurement: Case 5

- Horizontal axis Pelton turbine
- Pressure gauge at inlet

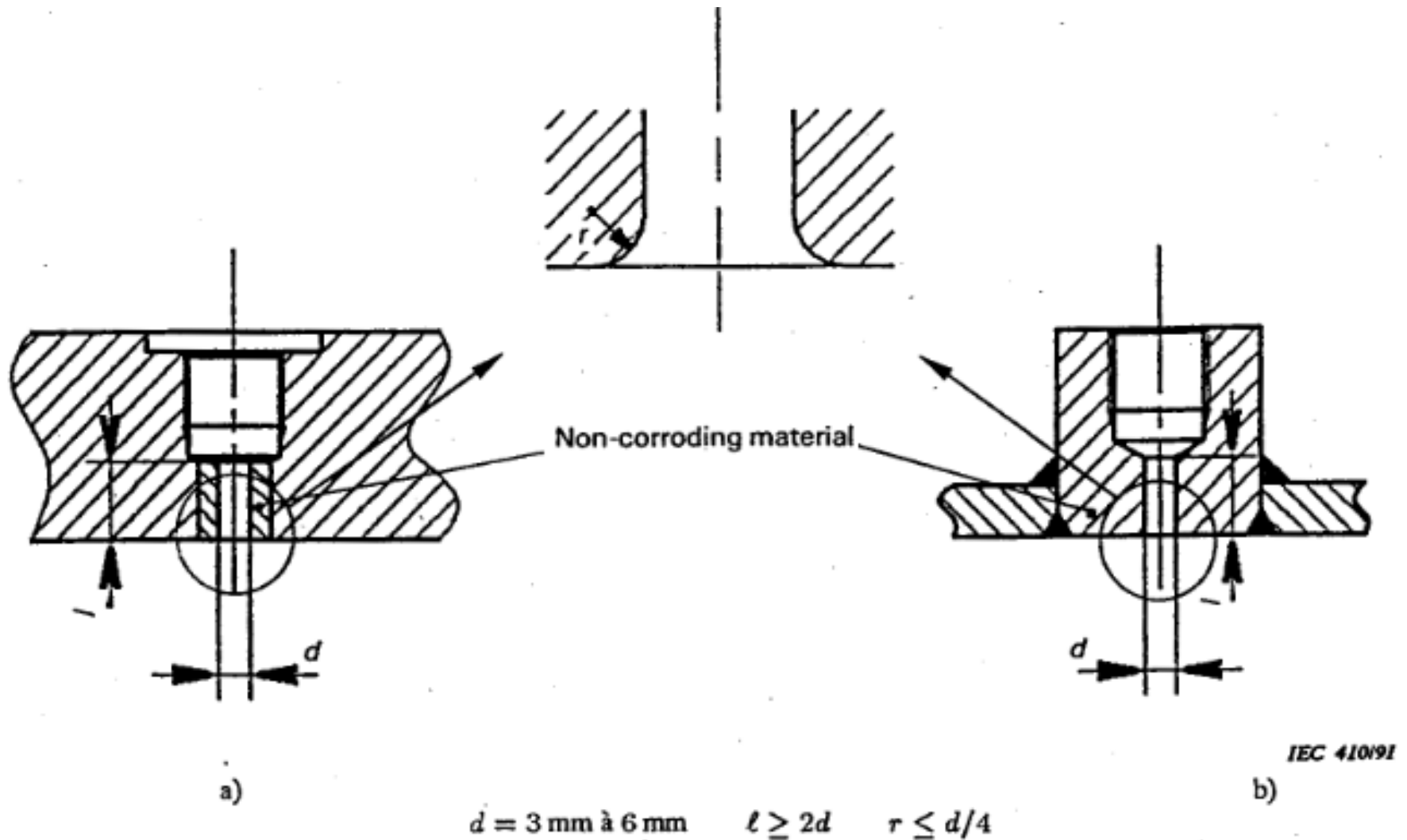
$$H = \left[z_1' + \frac{p_1'}{\rho g} + \frac{v_1'^2}{2g} \right] - (z_2)$$

$$= \frac{p_1'}{\rho g} + z + \frac{v_1'^2}{2g}, \text{ where } z = z_1' - z_2$$



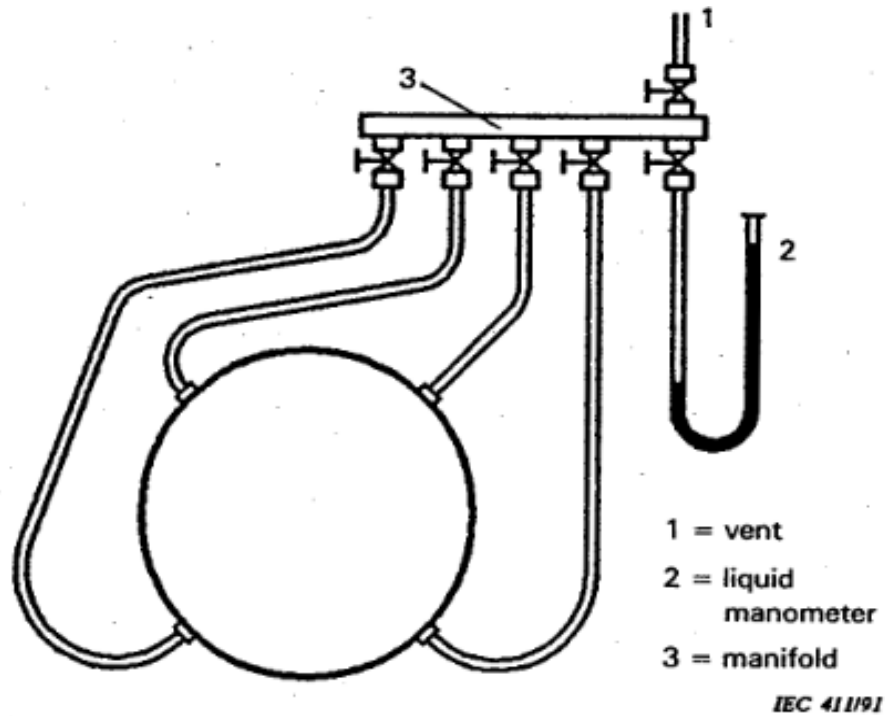
IEC-60041

PRESSURE TAP DETAILS FOR INLET PRESSURE MEASUREMENT



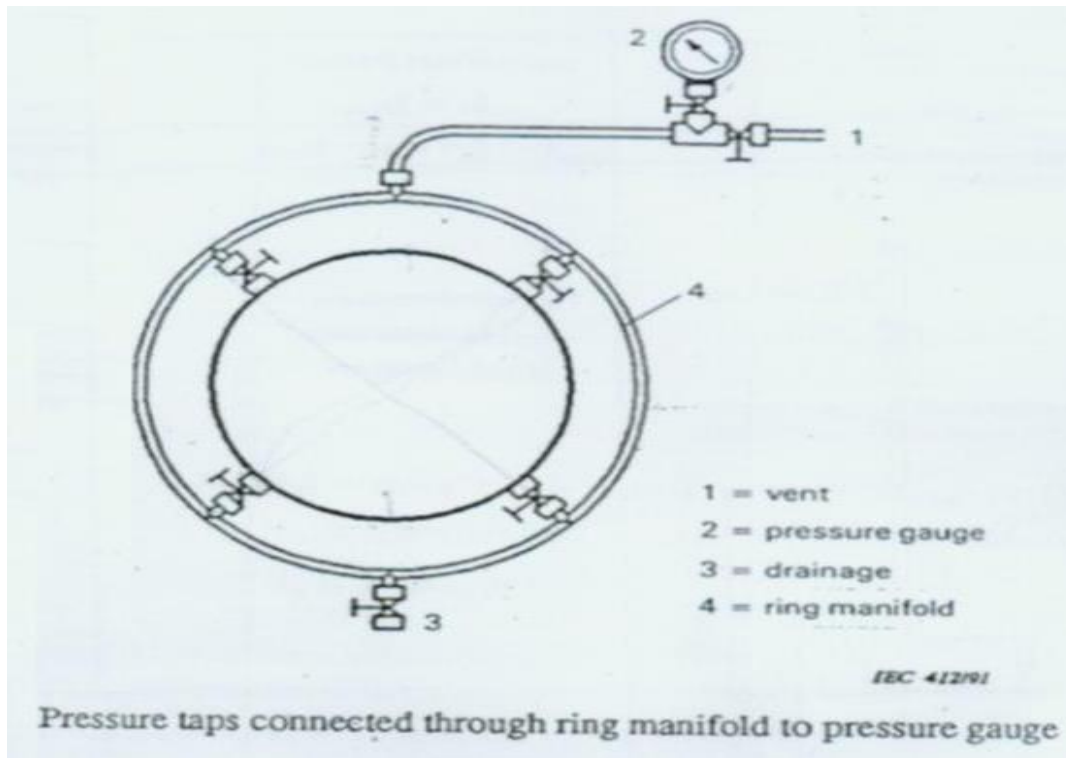
(Source: IEC 60041)

PRESSURE TAPS CONNECTED THROUGH CONNECTING PIPES TO BOX-TYPE MANIFOLD



(Source: IEC 60041)

PRESSURE TAPS CONNECTED THROUGH RING-TYPE MANIFOLD TO PRESSURE GAUGE



(Source: IEC 60041)

DISCHARGE MEASUREMENT WITH CURRENT METERS

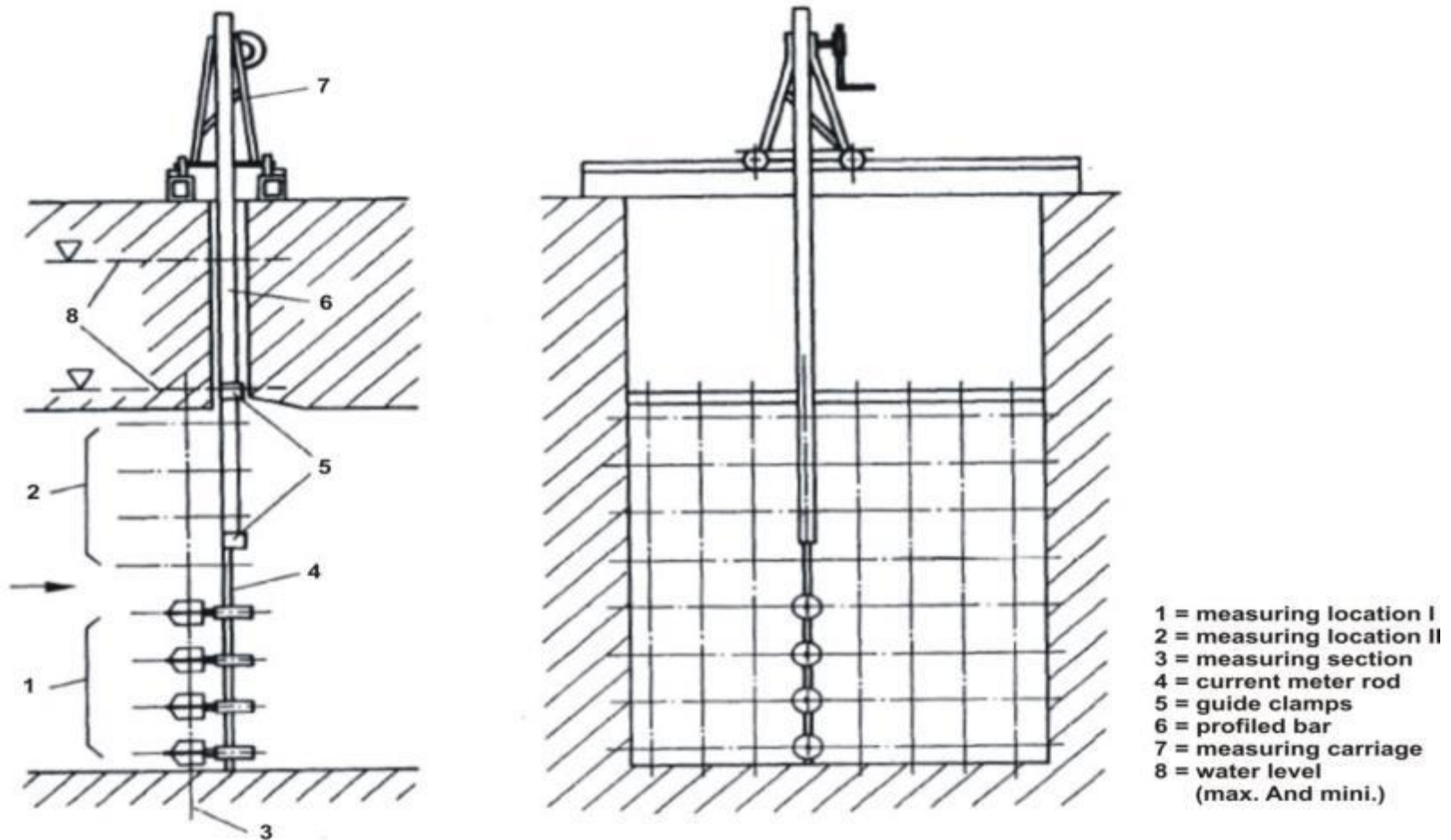
DISCHARGE MEASUREMENT WITH CURRENT METERS IN PRESSURE CHANNELS (IEC 60041)

- Circular penstock
 - At least 13 measuring points
- Rectangular /Trapezoidal Section
 - At least 25 measuring points
- Increase measuring points if velocity distribution is non – uniform
- Consequences
 - Excessive blockage, large angle, lower accuracy, high cost of mounting frame

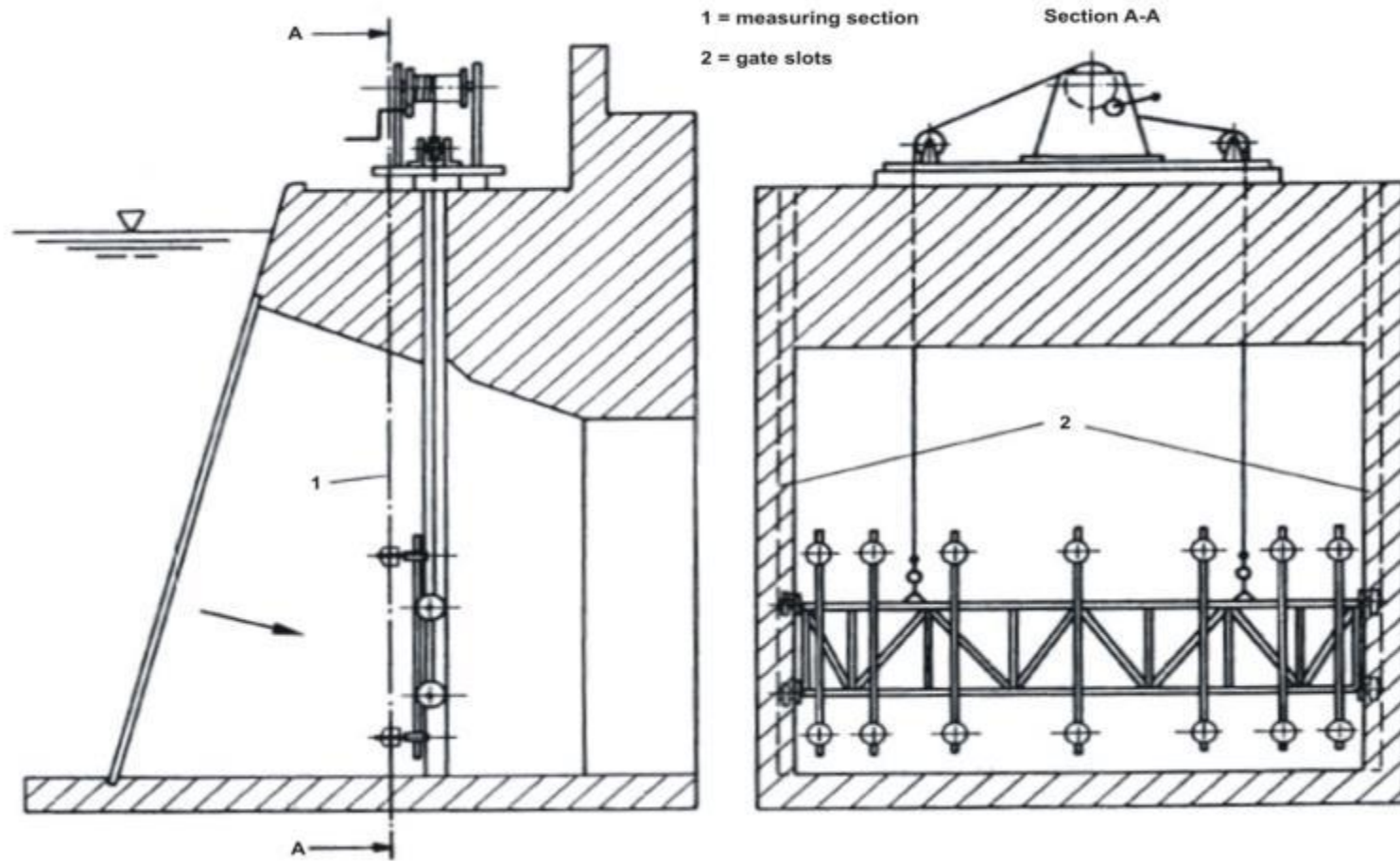
DISCHARGE MEASUREMENT WITH CURRENT METERS IN OPEN CHANNELS (IEC 60041)

- Measuring section width & depth ≥ 0.80 m and ≥ 8 x propeller dia
- Measuring section ≥ 10 x hydraulic radius (Hydraulic Radius = wetted cross-sectional area $\div$ wetted perimeter)
- Measuring points ≥ 25
- Stiff mounting structure to prevent vibrations of current meters.

VERTICAL ROW OF CURRENT METERS ON TRAVELLING WINCH



HORIZONTAL ROW OF CURRENT METERS MOVED BY HOIST



FRAME SUPPORTING HORIZONTAL ROW OF CURRENT METERS

Practical Implementation



(a) Frame Raised

FRAME SUPPORTING HORIZONTAL ROW OF CURRENT METERS

Practical Implementation



(b) Frame Lowered

ACOUSTIC METHODS OF DISCHARGE MEASUREMENT

ACOUSTIC METHODS

➤ ***Transit-Time Method***

Ultrasonic transit-time flowmeters

- Wet-Transducers Type (Intrusion type)
- Dry-Transducers Type (Clamp-on-type)

➤ ***Doppler-Shift Method***

Acoustic Doppler current profilers

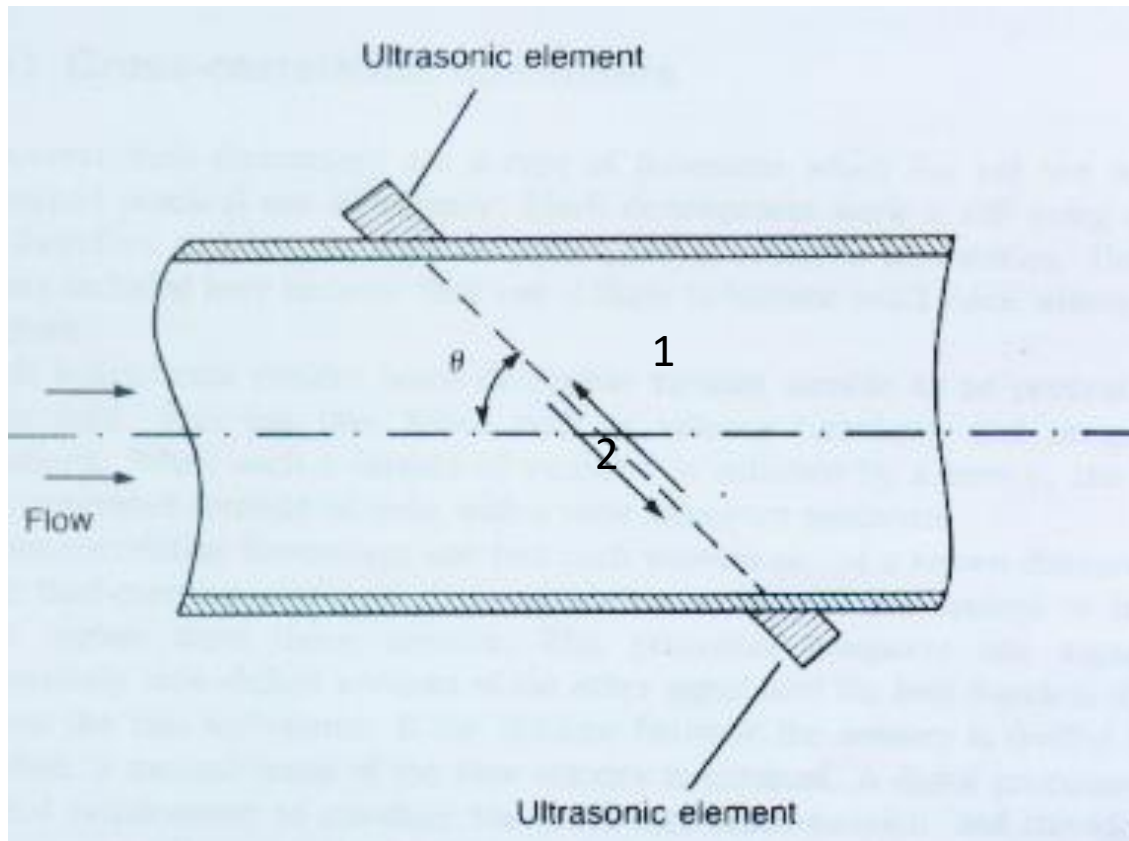
- Horizontal-Beam ADCP
- Vertical-Beam ADCP

ULTRASONIC TRANSIT-TIME FLOWMETER (UTTF)

- *Based on transit-time of ultrasonic beam*
- *Suspended particles not necessary*
- *Measures average velocity along beam path*
- *Now highly preferred*
- *Not a standard procedure as per IEC-60041 but can be used subject to agreement between parties*

ULTRASONIC TRANSIT-TIME FLOWMETER (UTTF)

Principle



Let

c = beam velocity in water

v = water velocity along
axis of conduit

L = length of path

$$t_1 = L / (c - v \cos\theta)$$

$$t_2 = L / (c + v \cos\theta)$$

Therefore

$$\Delta t = t_1 - t_2$$

$$= 2Lv \cos\theta / (c^2 - v^2 \cos^2\theta)$$

$$\approx 2Lv \cos\theta / c^2$$

DISCHARGE MEASUREMENT IN CIRCULAR CONDUITS BY CLAMP-ON TYPE UTTF

➤ ***Transmission mode***

- Affected by transverse velocity component
- Short exposed length of penstock is enough

➤ ***Reflection mode***

- Not affected by transverse velocity component
- Double exposed length of penstock is necessary

DISCHARGE MEASUREMENT IN CIRCULAR CONDUITS BY CLAMP-ON TYPE UTTF

Transducers in Reflection Mode Clamped on Penstock

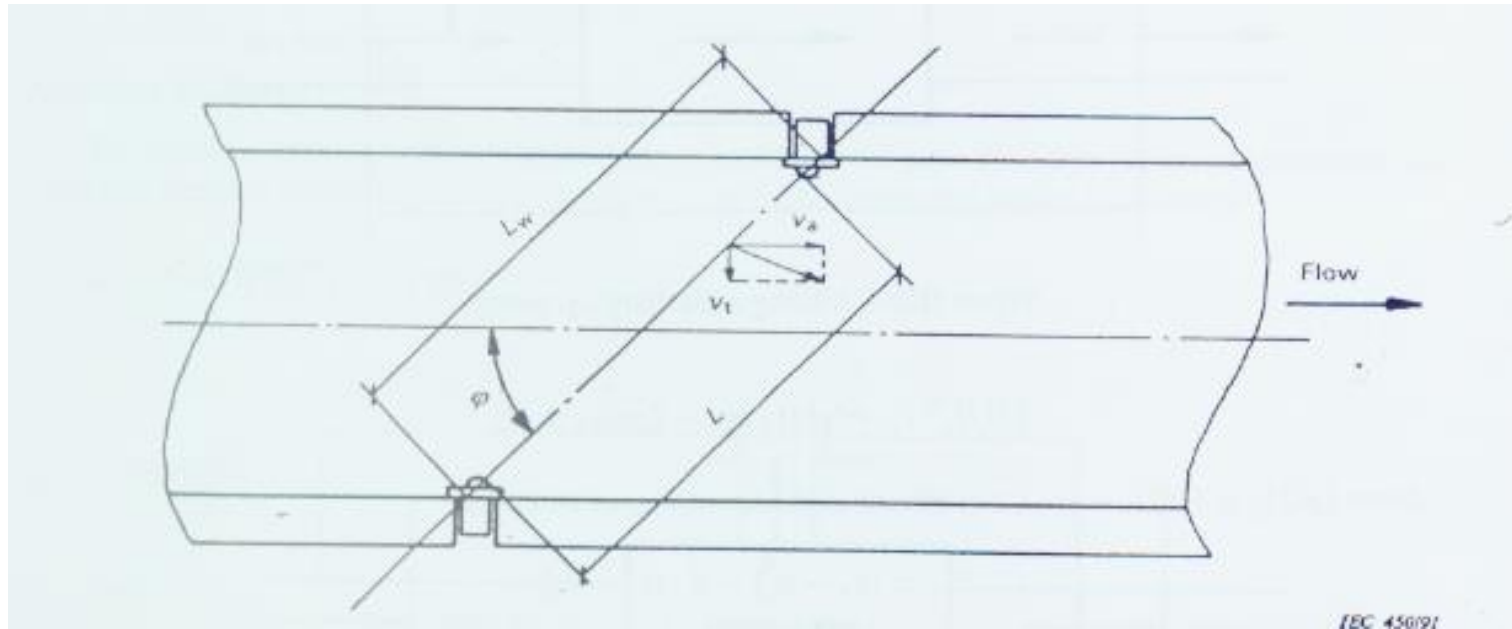


DISCHARGE MEASUREMENT IN CIRCULAR CONDUITS BY INTRUSION TYPE UTTF

- Single-path method
- Two-path method
- Four-path method
- Eight-path method
- Sixteen-path method

DISCHARGE MEASUREMENT IN CIRCULAR CONDUITS BY INTRUSION-TYPE METHOD

IEC- 60041 : Recommended Acoustic Plane



Angle between beam direction and pipe axis, $\phi = 45^\circ$ to 75°

DISCHARGE MEASUREMENT IN CIRCULAR CONDUITS BY UTTF (IEC 60041)

➤ Straight Length:

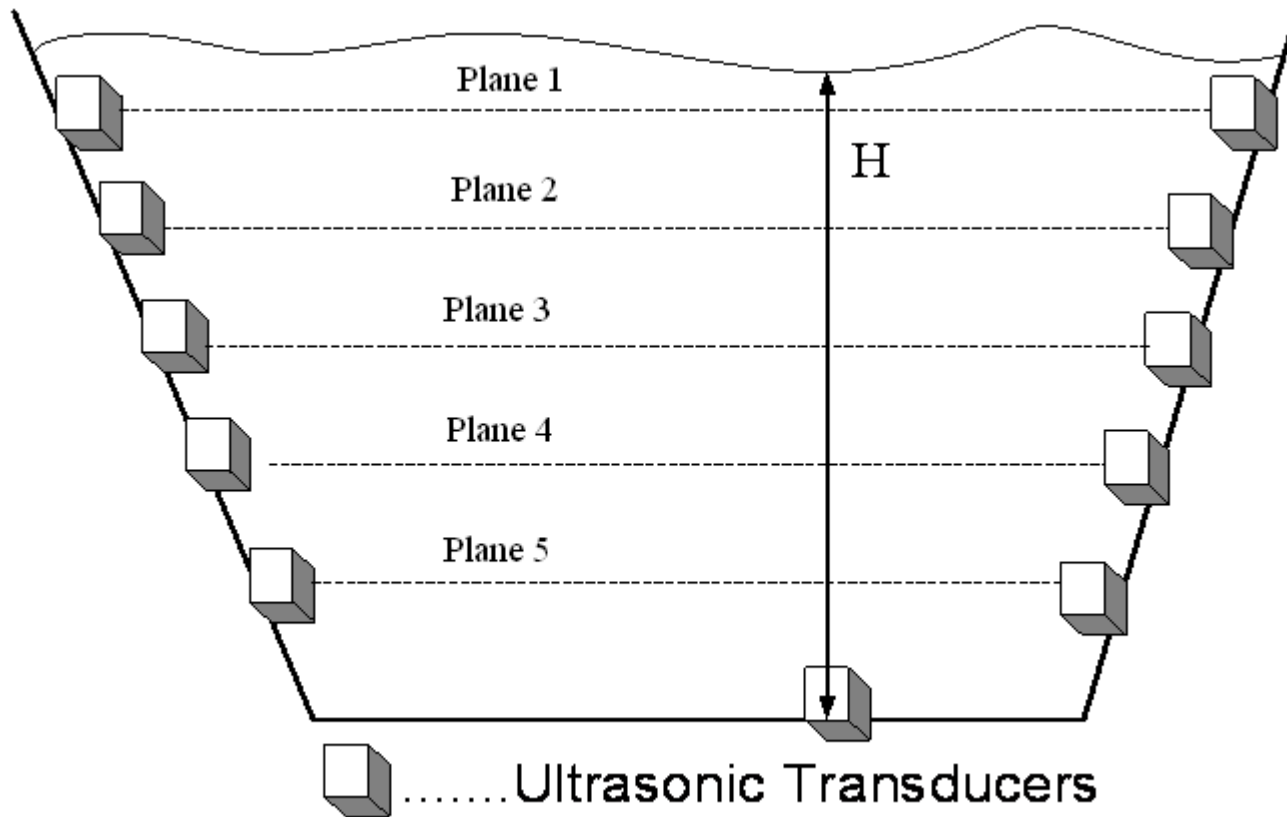
- Straight length upstream ≥ 10
- Straight length downstream $\geq 3 D$
- If short length or bend, increase no. of paths

➤ Exposed Length:

- Minimum $0.6D$
- Desirable $1.5D$

DISCHARGE MEASUREMENT IN OPEN CHANNEL BY INTRUSION-TYPE UTTF

Multi-Path Method for Open Channel



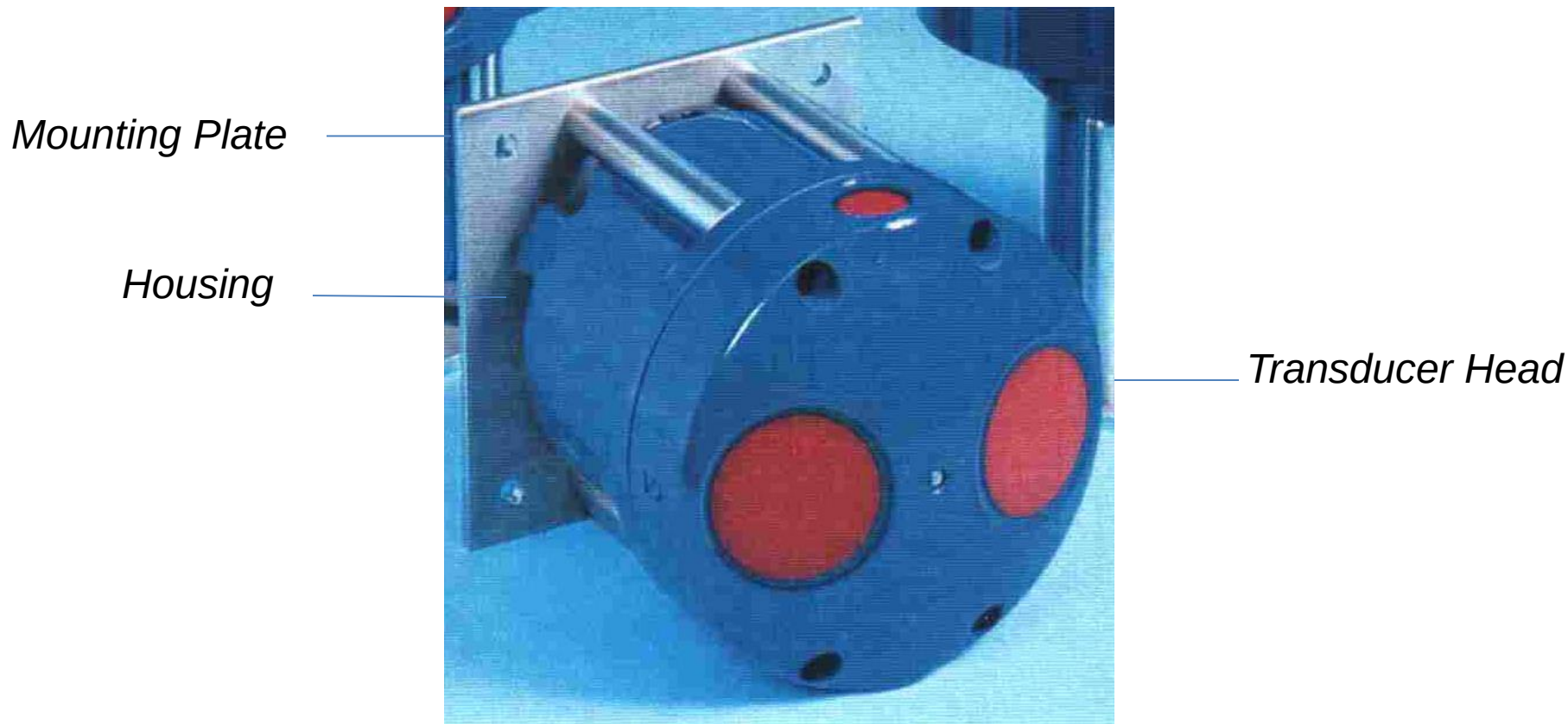
ACOUSTIC DOPPLER CURRENT PROFILERS (ADCPs)

- Horizontal-Beam Acoustic Doppler Profiler (H-ADCP)
- Vertical-Beam Acoustic Doppler Current Profiler (V-ADCP).
- Not mentioned in IEC-60041

HORIZONTAL-BEAM ADCP: HIGHLIGHTS

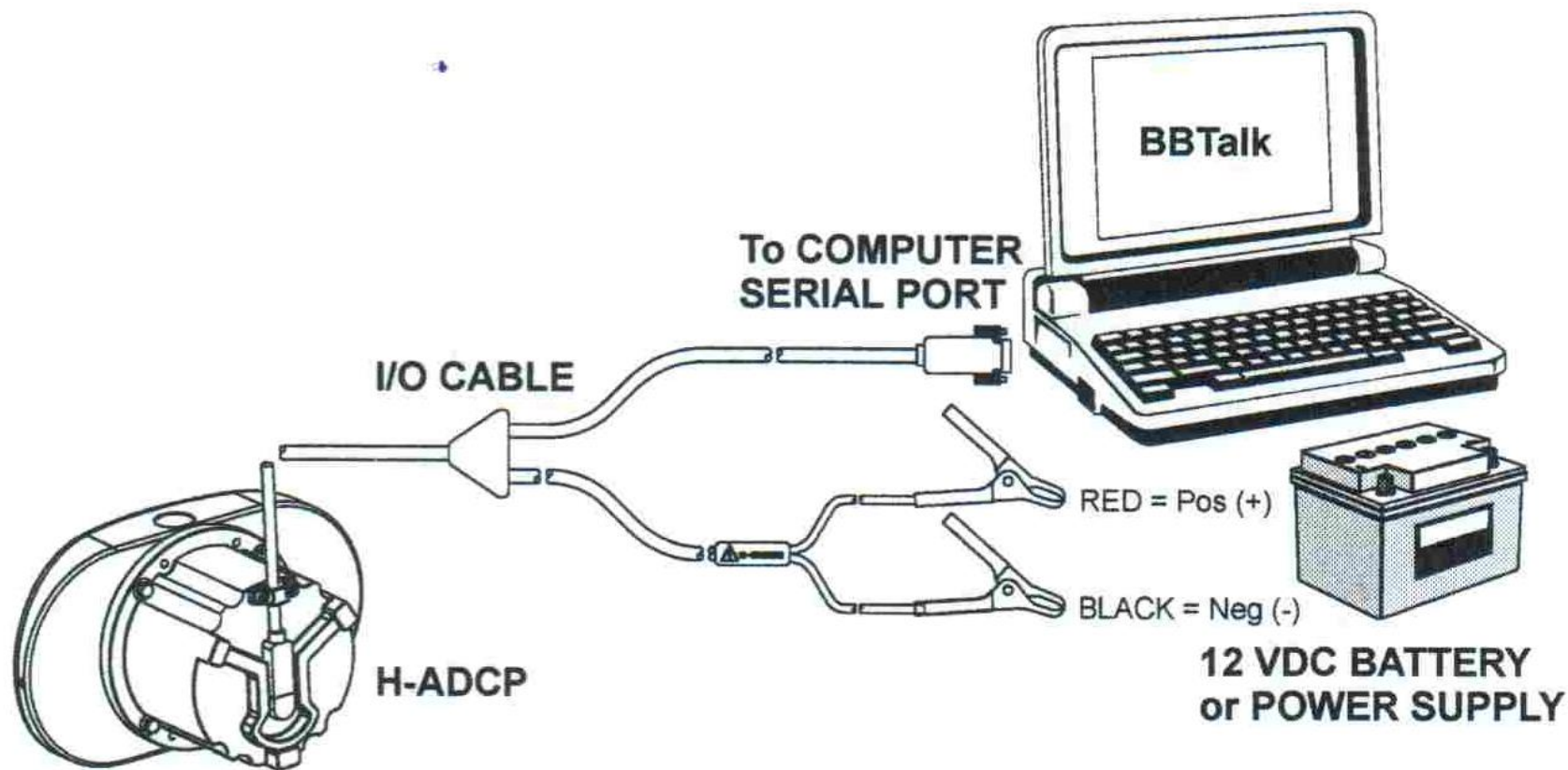
- Provides real-time current profile along width of channel.
- Acoustic beam of 300 kHz or higher frequency.
- Transducer is fitted with horizontal beam orientation.
- Some blank distance close to transducer.
- Channel width divided into cells.
- Cell size is user selectable
- Sampling interval also user selectable.
- Output data transferred on-line to a PC
- Data transfer to PC by software bundled with instrument.
- Data is processed and profile is generated by PC.
- Profile displayed graphically
- Profile also available as data file.
- Discharge calculation by software bundled with instrument or own software.

HORIZONTAL-BEAM ADCP: TRANSDUCER HEAD



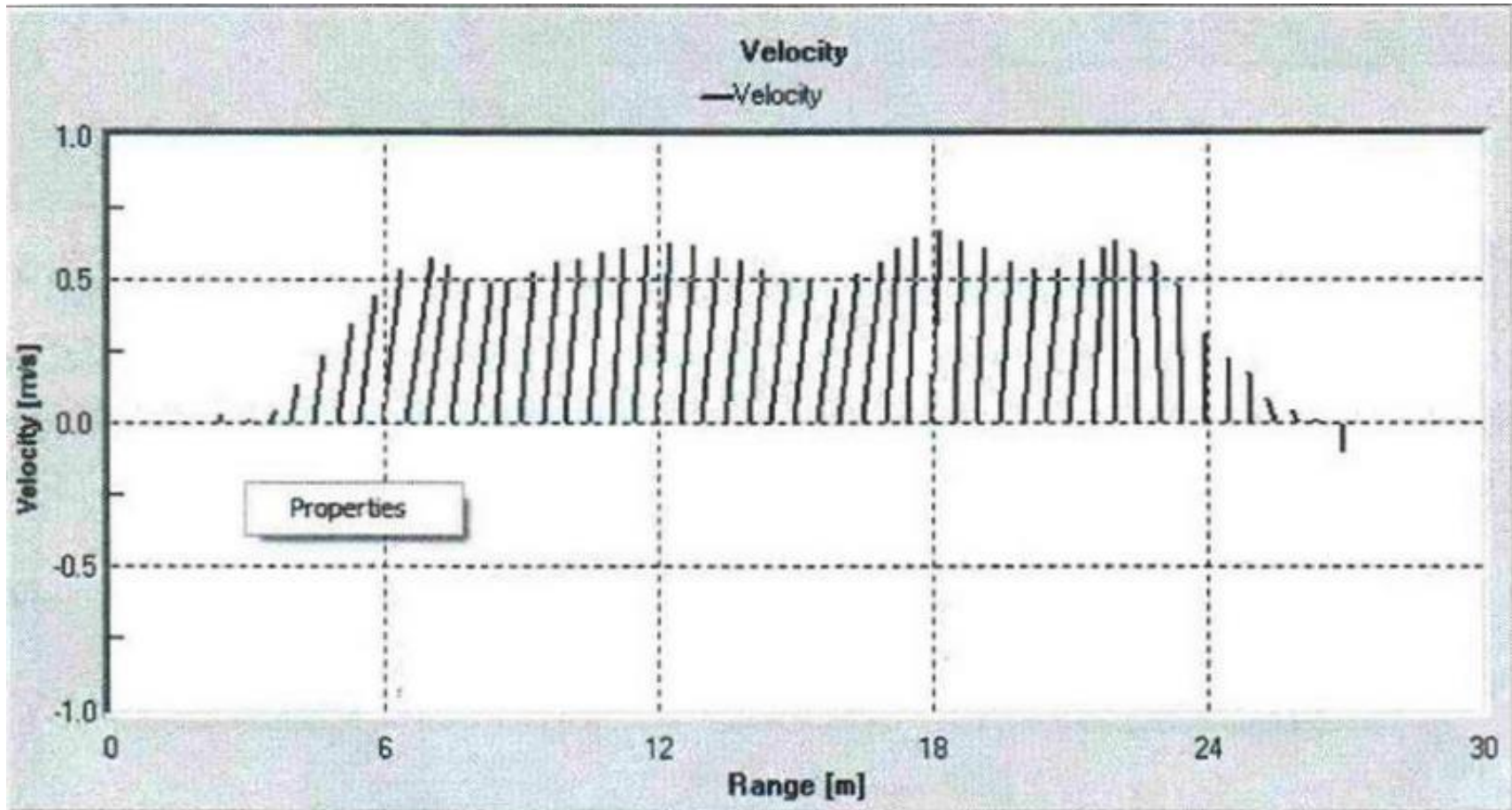
Source: RD Instruments Manual

HORIZONTAL - BEAM ADCP: SETUP



Source: RD Instruments Manual

HORIZONTAL-BEAM ADCP: CURRENT STICKS

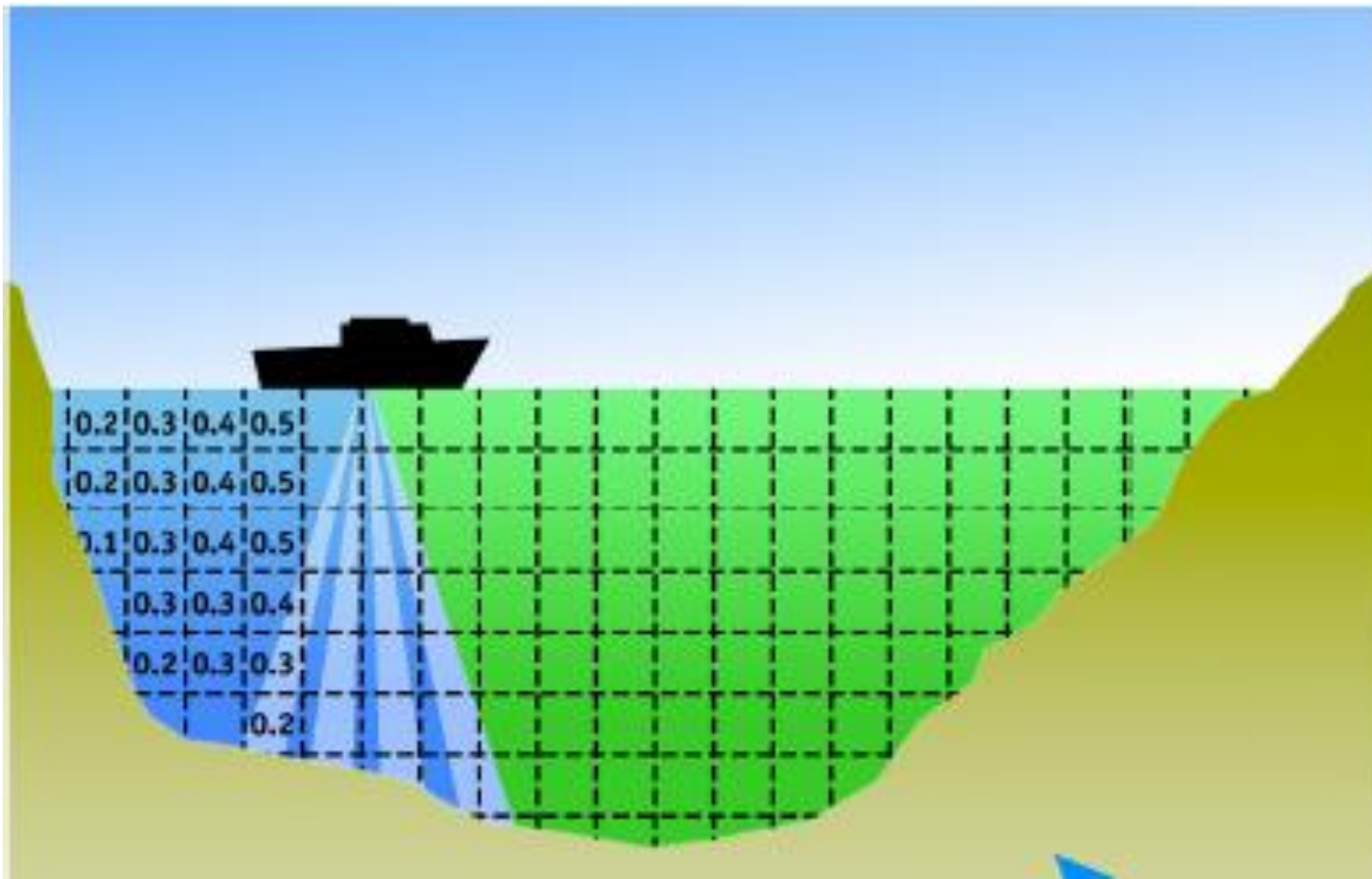


Source: RD Instruments Manual

MANEUVERING H-ADCP ON GUIDE-RAIL



VERTICAL-BEAM ADCP: BEAMS AND CELLS



Source: RD Instruments Manual

VERTICAL-BEAM ADCP: MOUNTING BOAT



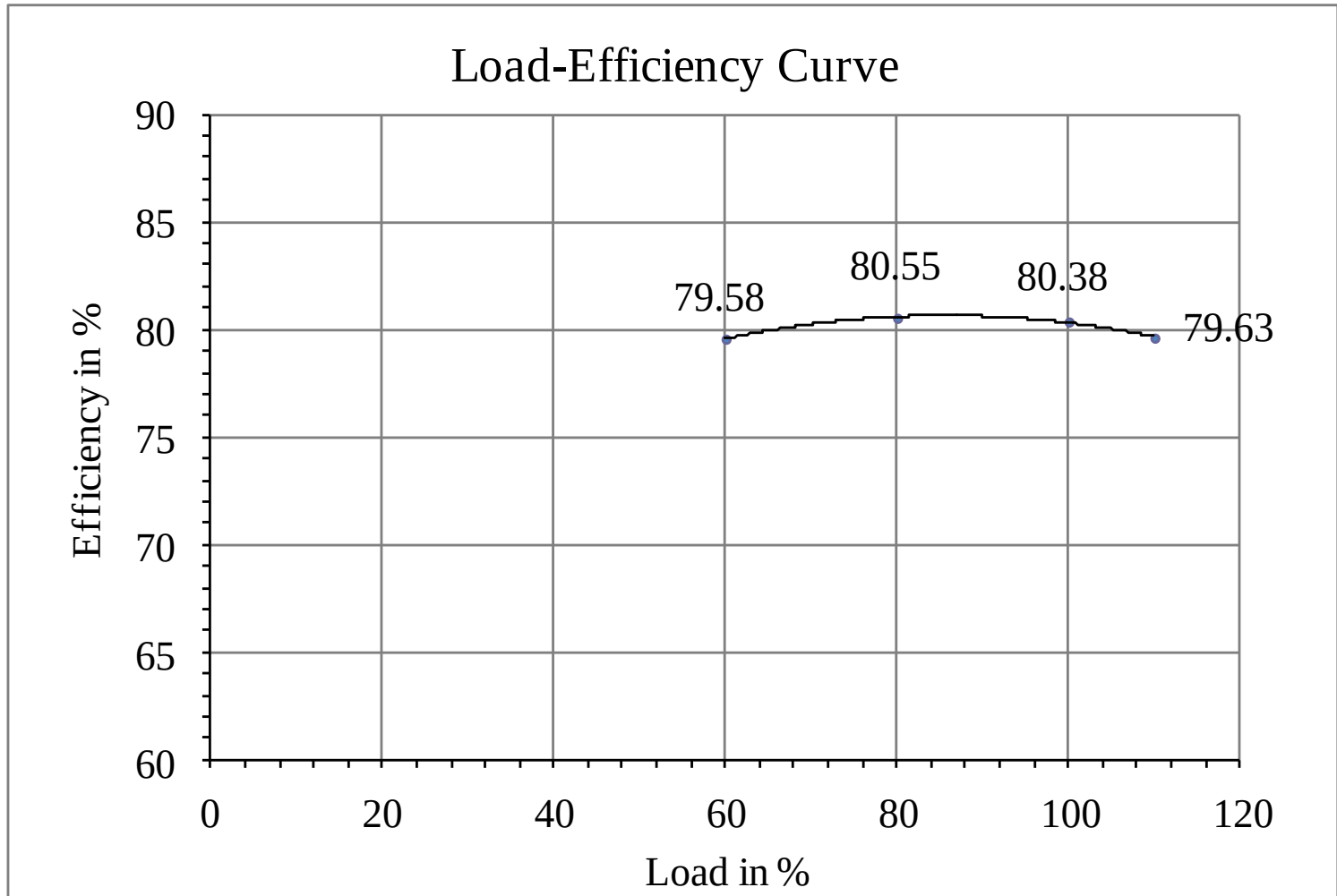
Source: RD Instruments Manual

MANEUVERING V-ADCP BOAT FROM BANKS



The most important and critical tests to be conducted under performance testing are:

- Maximum Power Output Test
- Unit Efficiency Test
- Index Test

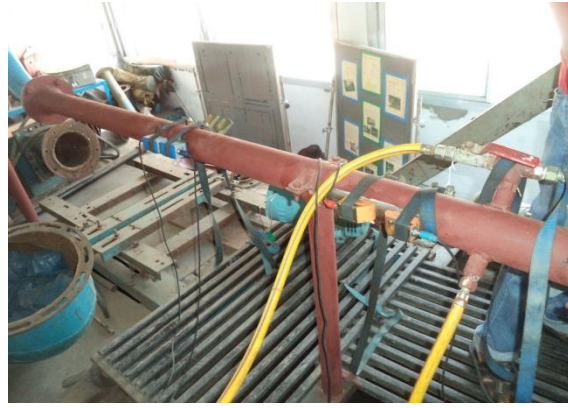


TURBINE – GENERATOR UNIT

General Health

- Temperature rise, sound level and vibration levels are the good indicators of the general health of any machine.
- The following measurements are carried out on each generating unit, subject to the accessibility of the relevant part for fixing sensor(s):
 - Temperature rise of bearing oil
 - Sound level
 - Bearing vibrations
 - Shaft vibrations

TURBINE TESTING LABORATORY



TURBINE TESTING LABORATORY



IMPROVED WATERMILLS/TURBINES TESTED AT HRED, IIT ROORKEE



**Gita Flow Pumps India
Pvt. Ltd., Saharanpur**



**Standard Electronics
Instruments Roorkee**



**DRG Jalshakti
Engineering, Kolkata**



**SBA Hydro Systems
Pvt. Ltd., New Delhi**



**M/s Gopal Engineering Works,
Almora, Uttarakhand**



**M/s Mir Engineering Works,
Almora, Uttarakhand**



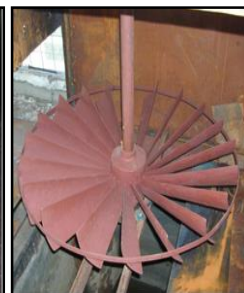
**M/s Azad Engineering
Co., Ghaziabad, UP**



**M/s Mandakini Water Power
Sytem, Rudraprayag**



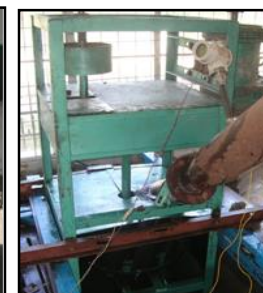
**M/s Ushamil Pvt. Ltd.,
New Delhi**



**M/s Expert Watermill
Workshop, Dehradun**



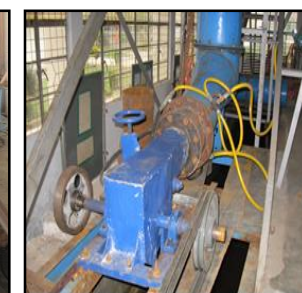
**M/s Himalayan Gramodhyog
Lokseva Sansthan, Dehradun**



**M/s Chitwal Kisan Vikas
Samiti, Pauri**



**M/s Dobriyal Brothers
Kotdwara, Pauri Garhwal**



**M/s Deewan Singh Dhobi
Ghat, Piana, Pithoragarh**



**M/s Prakruti Hydro Labs,
Yelachenahalli, Bangalore**



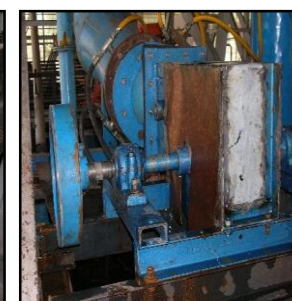
**M/s Naveen Engineering Works,
Kalanagar, West, Bangalore**



**M/s CERES, NEPeD,
Kohima, Nagaland**



**M/s National Industrial Training
& Consultancy (NITCO),
Jammu, J&K**



**M/s Rahmat Khan, NTD,
Almora, Uttarakhand**



**Nu-Ex Techno Cluster
Santoshpur, Kolkata**

LIST OF IMPROVED WATERMILLS/ TURBINES TESTED BY HRED, IIT ROORKEE

S. No.	Name of Manufacturer/ Supplier	Type of water mill	Type of runner
1.	M/s Gita Flopumps India Pvt. Ltd., Saharanpur, U.P.	Horizontal shaft	Cross flow
2.	M/s Standard Electronic Instruments Corpn., Roorkee Uttarakhand	Horizontal shaft	Cross flow (open type)
3.	M/s SBA Hydro Systems (Pvt) Ltd., New Delhi	Horizontal shaft	Cross flow
4.	M/s Gopal Engineering Works, Dharanaula, Almora Uttarakhand	Horizontal shaft	Cross flow
5.	M/s DRG Jalshakti Engineering, Kolkata	Horizontal shaft	Cross flow
6.	M/s Mir Engineering and Builders, Srinagar, J&K.	Horizontal shaft	Cross flow
7.	M/s Mandakini Water Power System, Patti-Purvi Bangar, Distt.-Rudraprayag	Horizontal shaft	Pelton type
8.	M/s Expert Watermill Establishment Workshop, Lachhiwala, Dehradun Uttarakhand	Vertical shaft	Impulse type
9.	M/s Himalayan Gramodhyog, Lok Seva Sansthan, VPO- Nathwa Wala, Dehradun	Vertical shaft	Impulse type
10.	M/s Ushmil Hydro Systems (P) Ltd, New Delhi	Vertical shaft	Propeller type
11.	M/s Chitwal Kisan Vikas Samiti., Patti-Chauthan, Pauri Garhwal Uttarakhand	Vertical shaft	Pelton type
12.	M/s Azad Engineering Co., Industrial Area, Ghaziabad, U.P.	Horizontal shaft	Cross flow
13.	M/s Mahesh Micros & Electricals, Gyansu, Uttarkashi, Uttarakhand	Vertical Shaft	Semi-Turgo Impulse
14.	M/s National Industrial Training & Consultancy (NITCO), Jammu, J&K	Horizontal Shaft	Cross Flow
15.	M/s Rahmat Khan, NTD, Almora, Uttarakhand	Horizontal Shaft	Cross Flow
16.	M/s Deewan Singh (Contractor), Dhobi Ghat, Piana, Pithoragarh (Uttarakhand)	Horizontal Shaft	Cross Flow
17.	M/s Dobriyal Brothers, Devi Road, Kotdwara District Pauri Garhwal (Uttarakhand)	Horizontal Shaft	Cross Flow
18.	M/s Mahesh Micros & Electricals, Gyanshu, Uttarkashi (Uttarakhand)	Horizontal Shaft	Cross Flow
19.	M/s Prakruti Hydro Labs, Yelachenahalli, Bangalore	Horizontal Shaft	Pelton
20.	M/s CERES, NEPeD, Kohima, Nagaland	Horizontal Shaft	Turgo
21.	Naveen Engineering Works, Jalahalli West, Bangalore	Horizontal Shaft	Cross Flow
22.	M/s Jayanti Bhai P. Patel, Thaltej, Ahmedabad	Horizontal	Undershot Wheel
23.	National Innovation Foundation India, Satellite, Ahmedabad	Horizontal (I-1kW)	Impulse Turbine
24.	National Innovation Foundation India, Satellite, Ahmedabad	Horizontal (II-2kW)	Impulse Turbine
25.	Nu-Ex Techno Cluster, Kalibari Road, Santoshpur, Kolkata	Horizontal	



**SAARC
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Online training of SAARC Professionals on Small, Mini and Micro Hydro Power Generation (Sept 13 - 17, 2021)



Thank you

