



Online training of SAARC Professionals on Small, Mini and Micro Hydro Power Generation (Sept 13 - 17, 2021)



Civil engineering aspects of designing SMMHP plants

Sept 14, 2021

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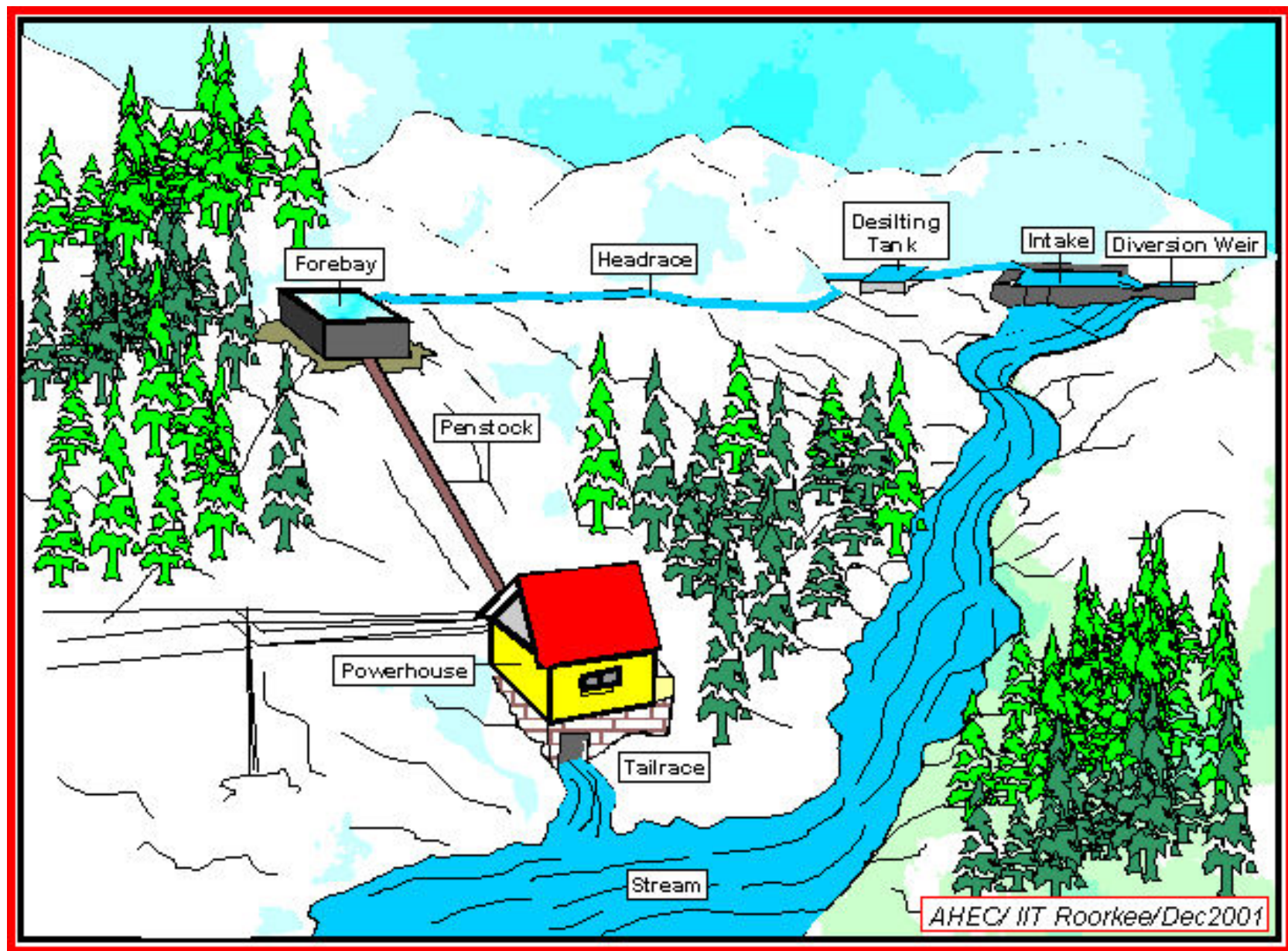
LIST OF CONTENTS

Planning, Design methodologies and Design Examples of following Civil Components of Small, Mini and Micro Hydro Projects

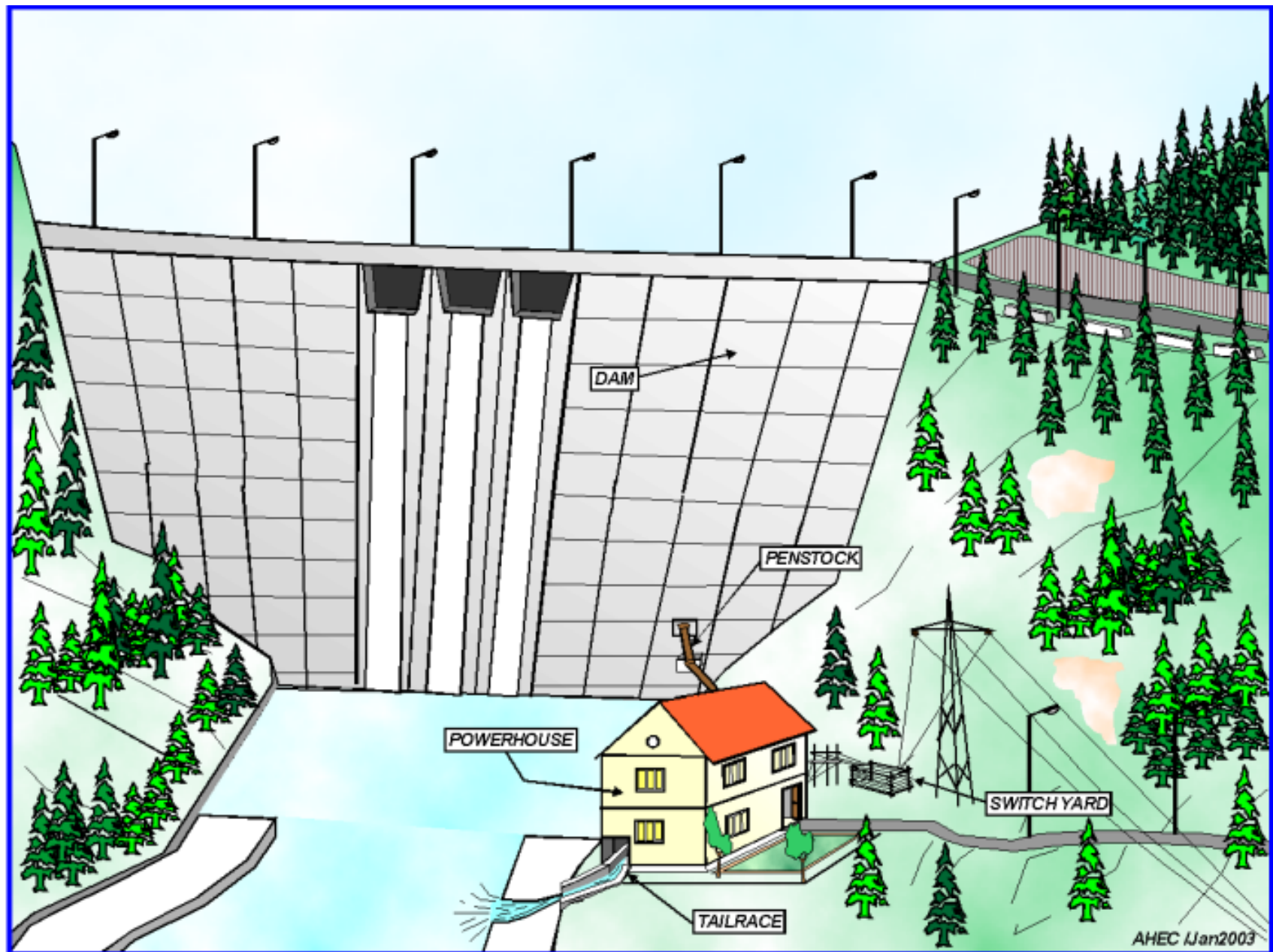
- Diversion
- Feeder Channel
- Desilting Tank
- Forebay cum Spillway
- Penstock
- Power House
- Tail Race Channel

OBJECTIVES

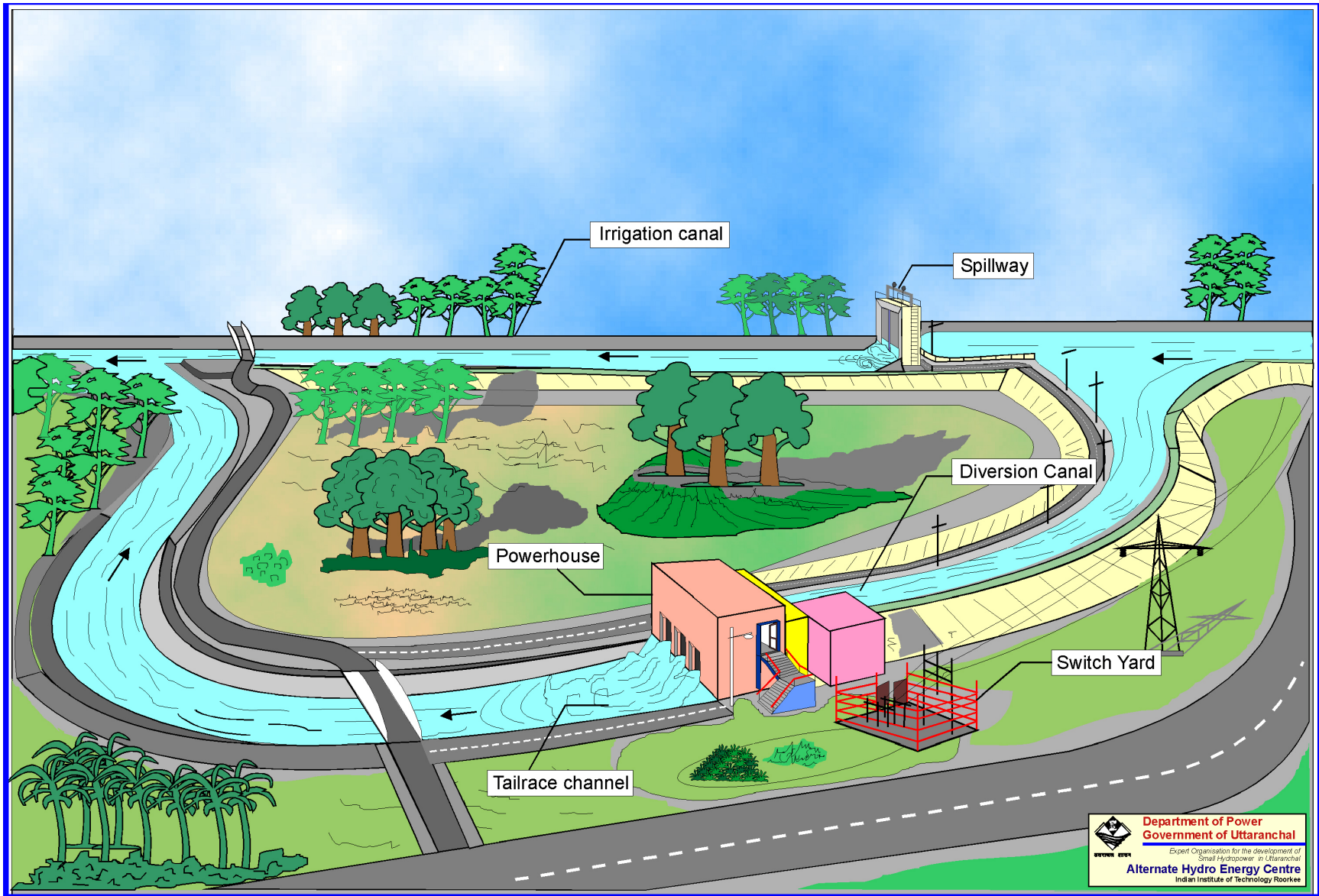
- The participants shall be made aware of planning and designing of Civil components of Small, Mini and Micro Hydro Projects. The site problems shall be discussed to clarify the concepts



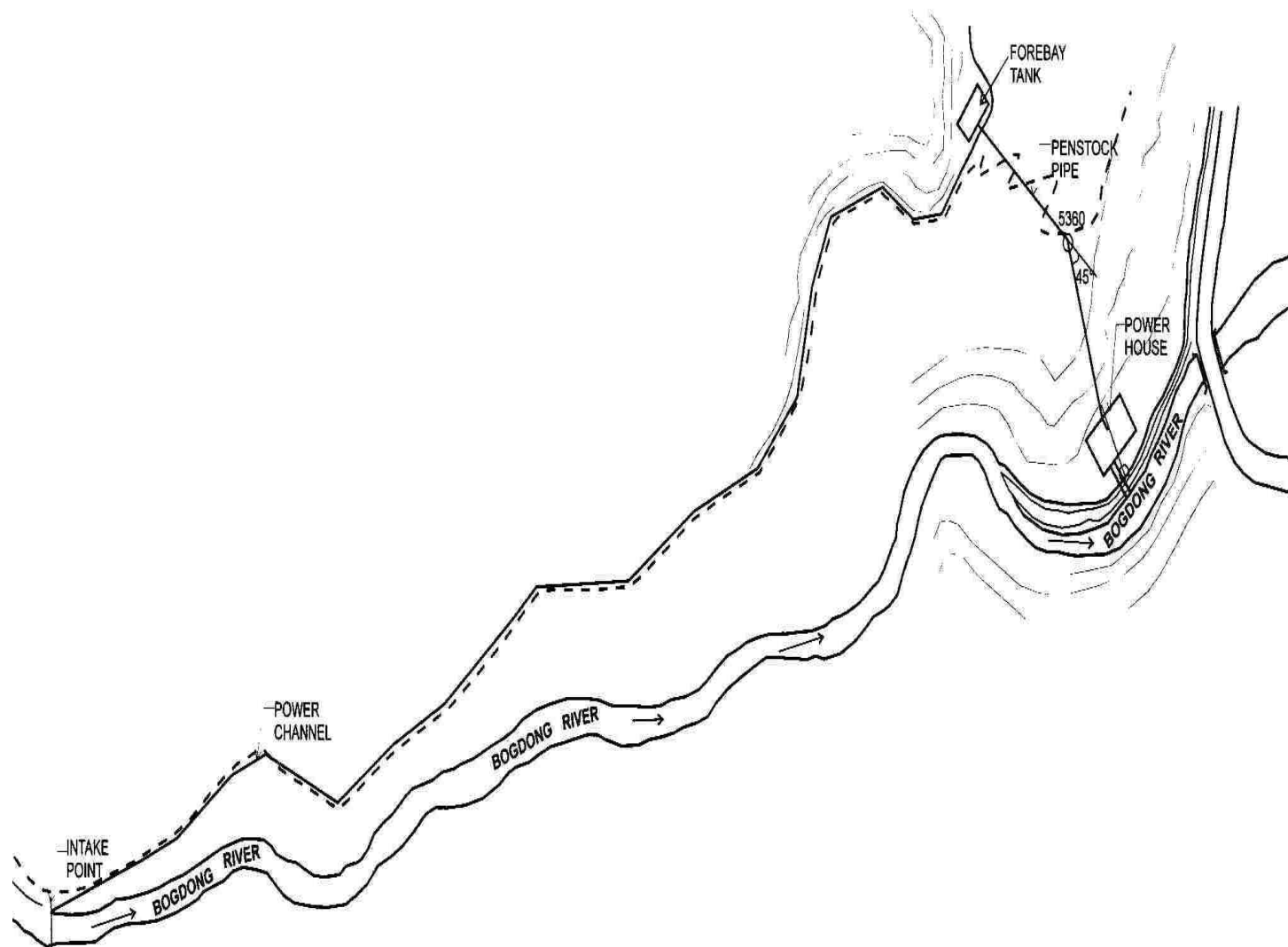
Typical Arrangement of Small Hydro Power Station

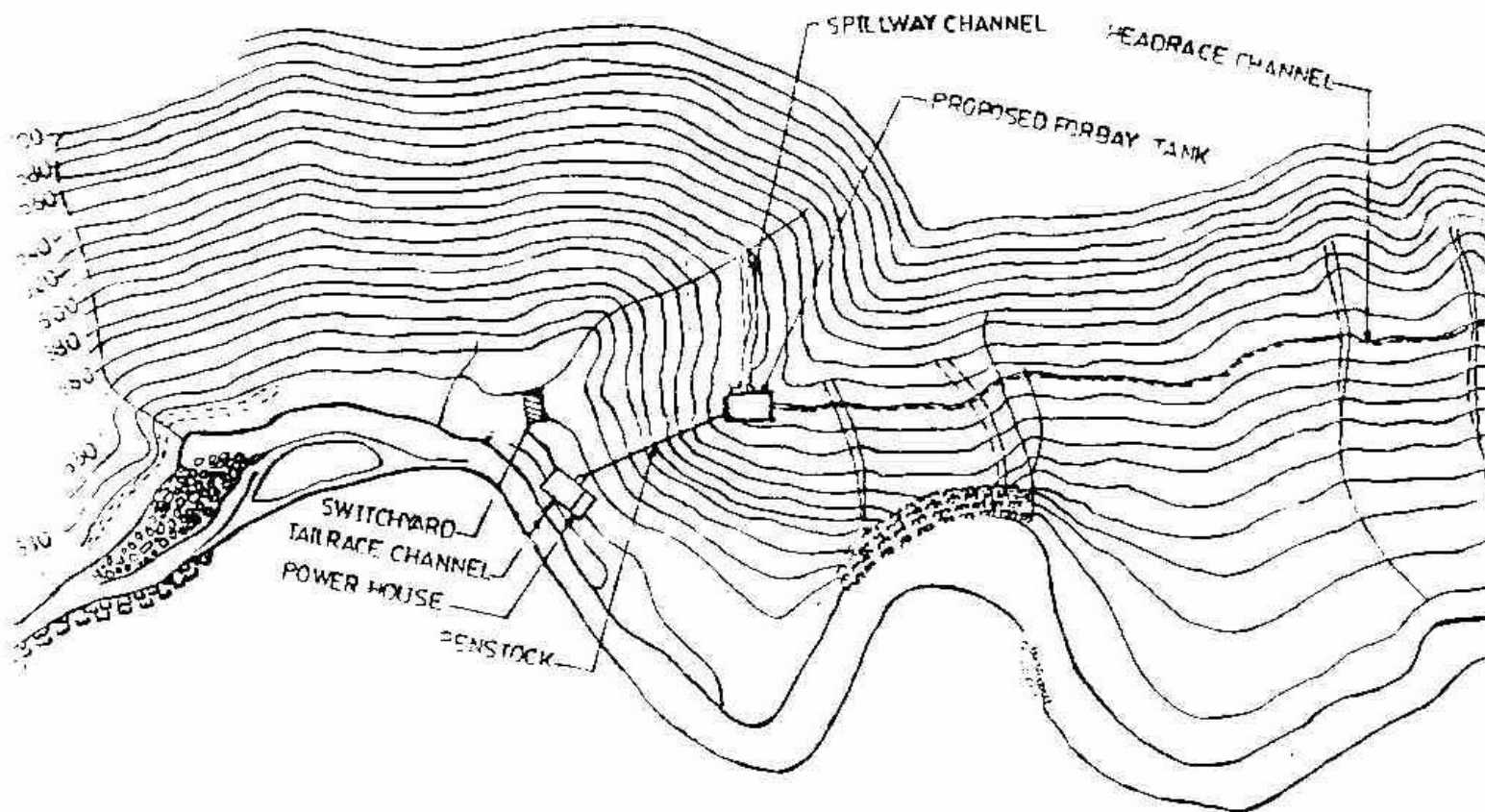


Typical Arrangement of Dam toe Small Hydro Power Station



Typical Arrangement of Canal Fall Small Hydro Power Station





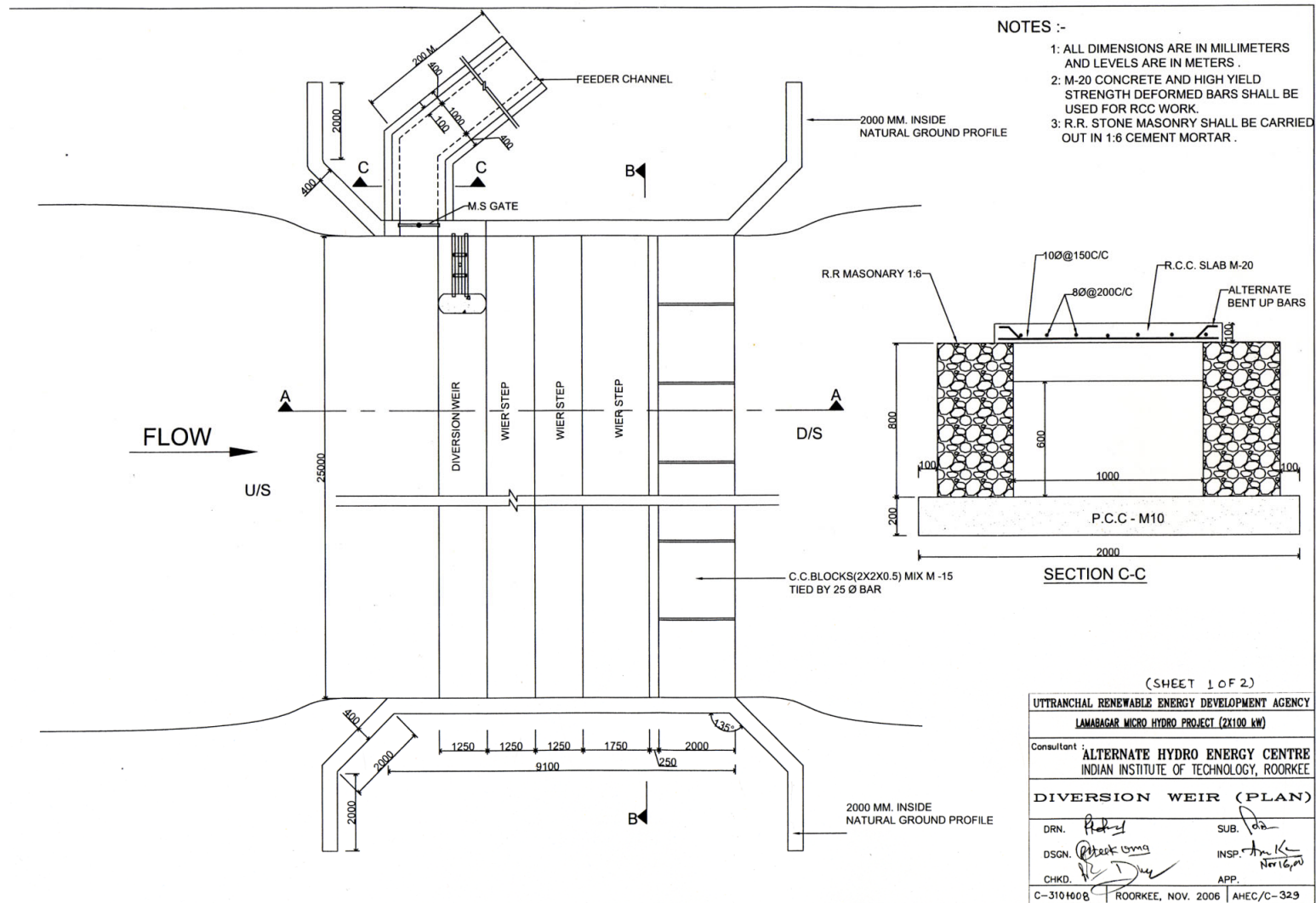
DESIGN DISCHARGE FOR CIVIL WORKS

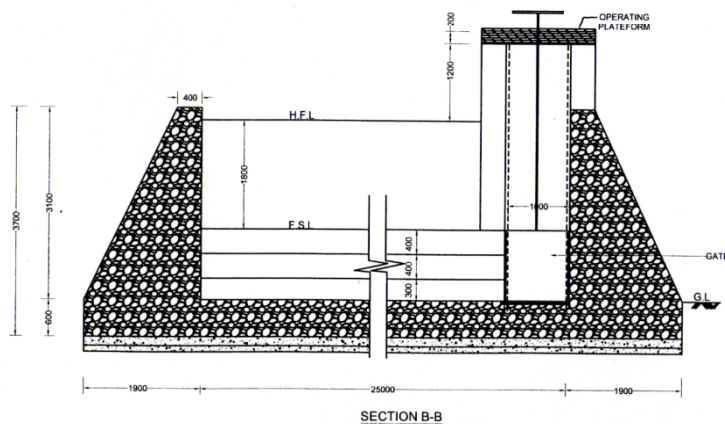
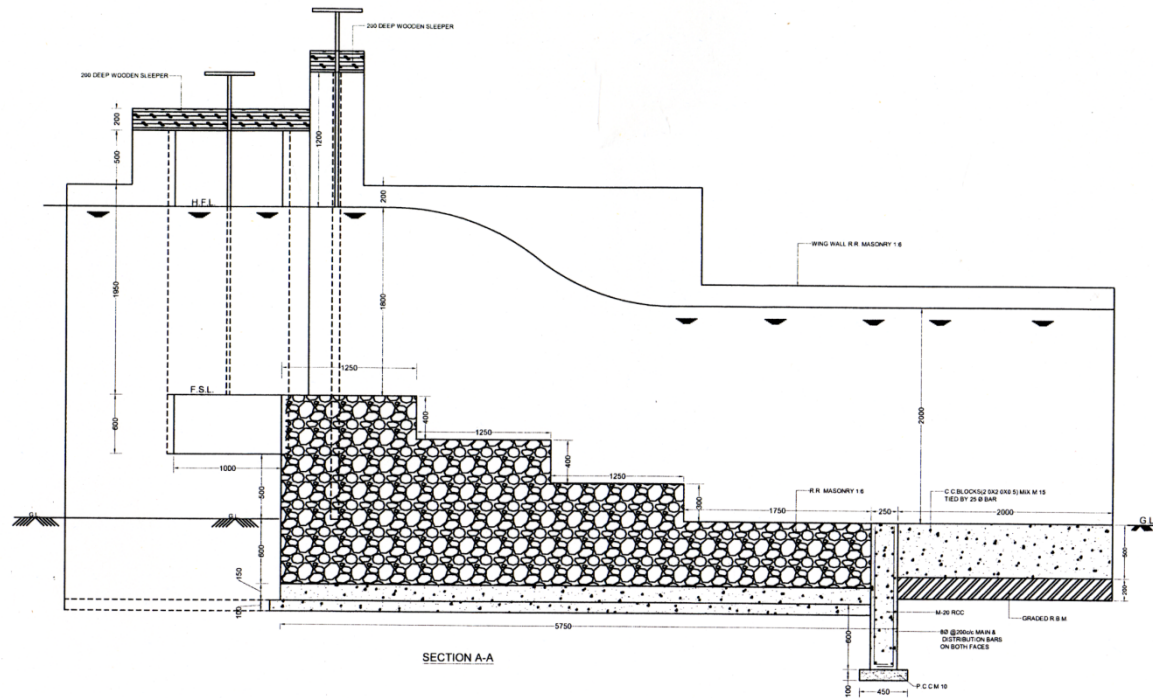
- | | | |
|---|---|------------|
| 1. Discharge required for Power Generation | = | Q |
| 2. Design discharge for head race channel, forebay, Spillway, Penstock, Tail race channel (Q_f) | = | Q |
| 3. Design discharge for (Q_d) desilting chamber and intake channel (15% extra) | = | $Q_f/0.85$ |
| 4. Design discharge for intake (Q_I) (5% extra) | = | $Q_d/0.95$ |

1.0 DIVERSION WORKS

(a) Raised crested weir

This weir is provided for low discharges





NOTES :-

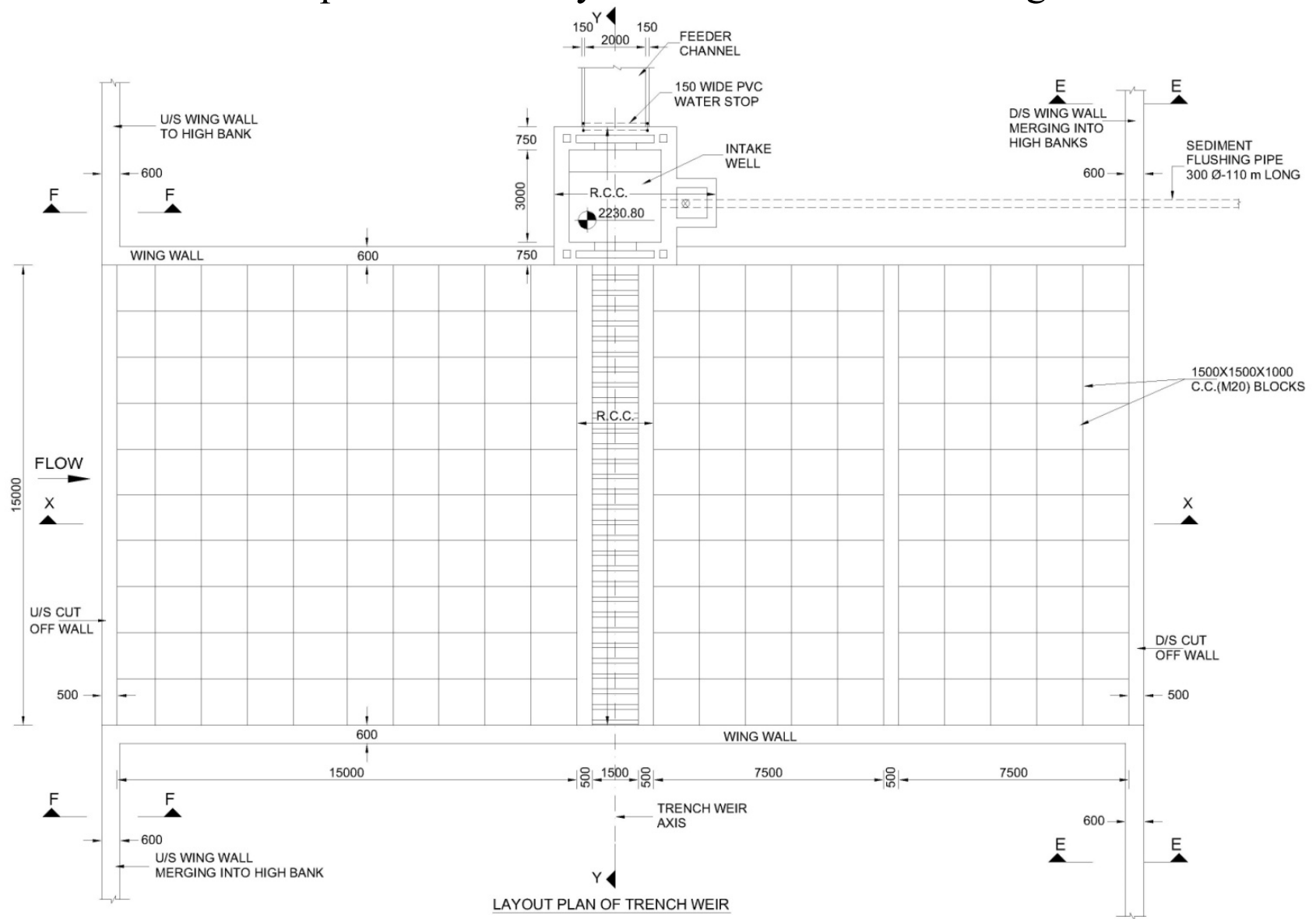
- 1: ALL DIMENSIONS ARE IN MILLIMETERS AND LEVELS ARE IN METERS .
- 2: M-20 CONCRETE AND HIGH YIELD STRENGTH DEFORMED BARS SHALL BE USED FOR RCC WORK.
- 3: R.R. STONE MASONRY SHALL BE CARRIED OUT IN 1:6 CEMENT MORTAR .

(SHEET 2 OF 2)

UTTRANCHAL RENEWABLE ENERGY DEVELOPMENT AGENCY			
Consultant :			
ALTERNATE HYDRO ENERGY CENTRE INDIAN INSTITUTE OF TECHNOLOGY, ROORKEE			
LAMABAGAR MINI HYDRO PROJECT (2X1000KW)			
DIVERSION WEIR			
DRN.	Sub.	DRN.	Sub.
DSGN.	APP.	DSGN.	APP.
CHKD.	APP.	CHKD.	APP.

(b) Trench weir

This weir is provided in hilly areas for medium discharges



DESIGN OF TRENCH WEIR AND INTAKE

$$\begin{aligned} \text{Lacey's water way} &= 4.75 \times \sqrt{Q} \\ 40\% \text{ of Lacey's} &= 0.4 \times 4.75 \times \sqrt{Q} \end{aligned}$$

$$\text{Width of Trench (B)} = \frac{Q}{E_1 E_2 C_d L \sqrt{2gE}}$$

Where

$$E_1 \text{ (blockage ratio due trash rack)} = 0.5$$

$$E_2 \text{ (clogging ratio of available opening)} = 0.5$$

$$C_d \text{ (discharge coefficient through bars)} = 0.4$$

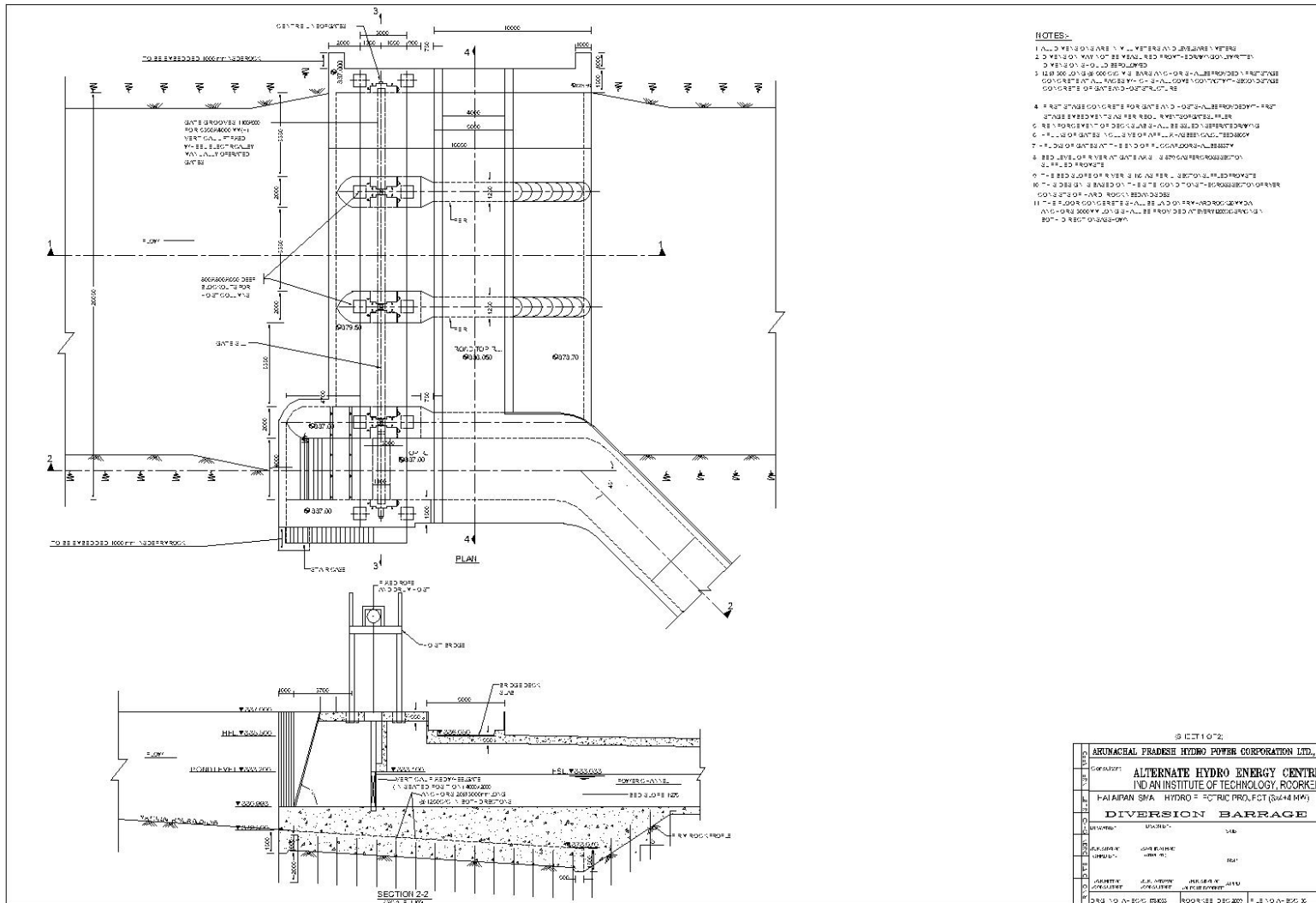
specific energy of the flow at the trench

$$\text{Specific Energy } E = (Q/(L \cdot C))^2/3$$

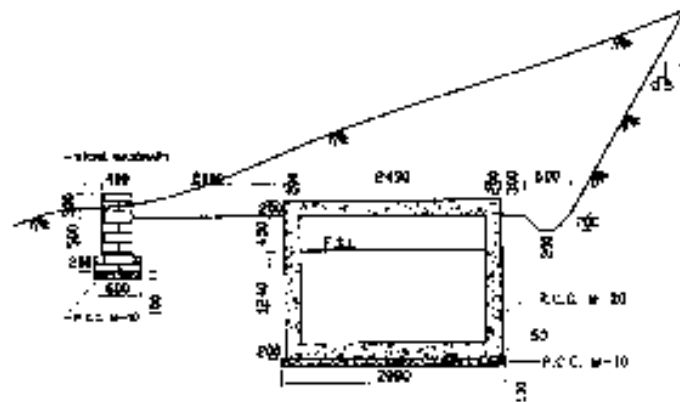
$$C = \text{Coefficient of discharge of broad crested weir (1.71)}$$

(c) Barrage

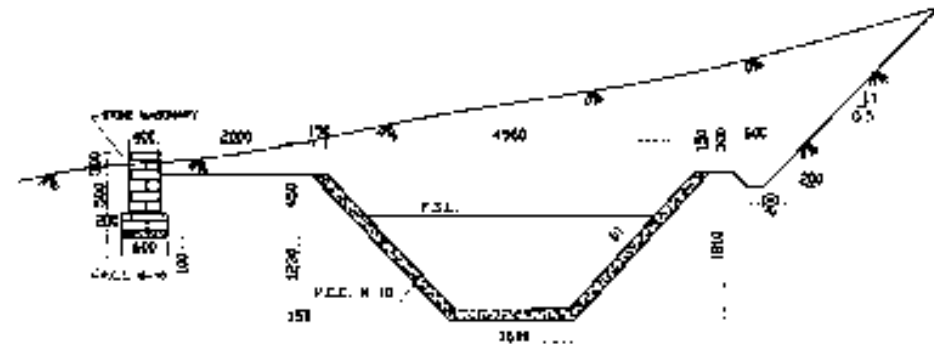
This structure is provided in hilly area where slope of the river is mild



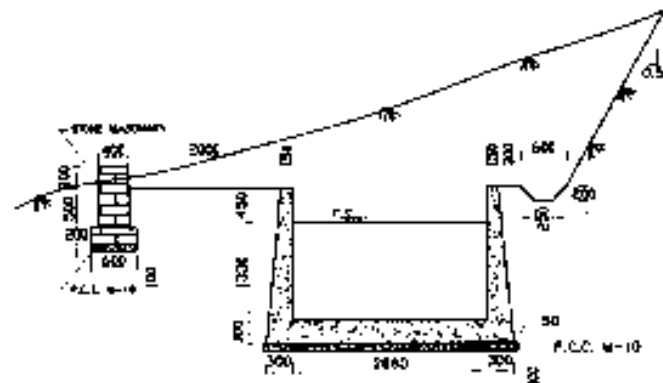
2.0 INTAKE AND HEAD RACE CHANNEL



CROSS-SECTION OF INTAKE CHANNEL
(FROM INTAKE TO DESILTING TANK P.L. 0 TO 80)



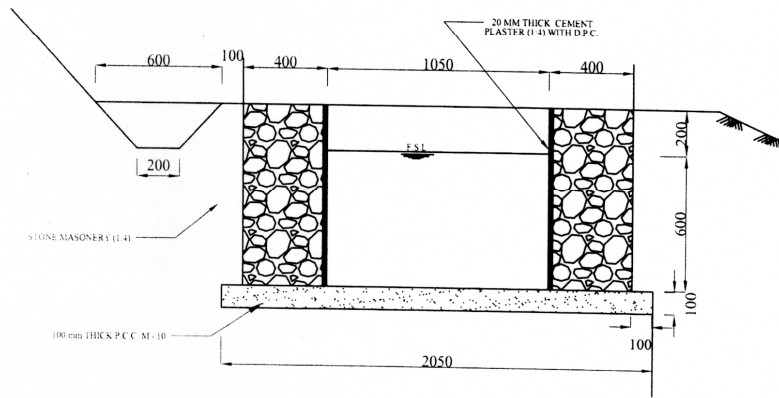
CROSS-SECTION OF HEAD RACE CHANNEL
(FROM DRAINING TANK TO FOREBAY R.D. 138.45 FT. 48.30.25)



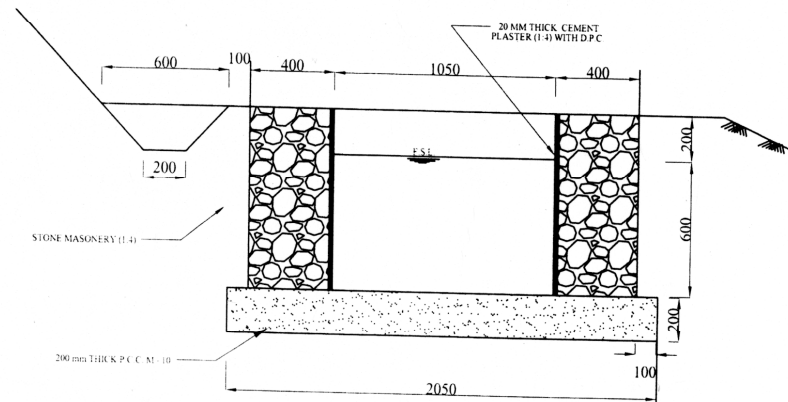
CROSS-SECTION OF HEAD RACE CHANNEL
(FROM DESLTING TANK TO FERRIS A.O. 130.45 TO 4639.95)
(ALTERNATE)

NOTES:-

1. ALL DIMENSION ARE IN MILLIMETERS AND LEVELS ARE IN METERS
2. PROVIDE BED SLOPE IN POWER CHANNEL 1:300 FROM DESILTING TANK & FOREBAY TANK



ROCK PORTION



NON ROCK PORTION

TYPICAL CROSS-SECTION OF POWER CHANNEL

UTTARANCHAL RENEWABLE ENERGY DEVELOPMENT AGENCY	
Consultant:	
ALTERNATE HYDRO ENERGY CENTRE INDIAN INSTITUTE OF TECHNOLOGY, ROORKEE	
LAMABAGAR MINI HYDRO PROJECT	
X- SECTION OF POWER CHANNEL	
DRN	SUB
DESIGN	INSR
CHKD	APP
DRG NO. AHEC C-510	ROORKEE, JAN 2008
FILE NO. AHEC R-201	

DESIGN OF INTAKE CHANNEL/ HEAD RACE CHANNEL

Discharging capacity $Q = \frac{AR^{2/3}S^{1/2}}{n}$

Where

A = Cross Section Area of Channel

R = Hydraulic Radius (A/P)

P = Wetted Perimeter

S = Bed Slope

n = Manning' Roughness Coefficient

			For Rectangle Section	Trapezoidal Section (Side slope 1(V):s (H))
Area	A	=	Bd	$d(B + sd)$
Wetted perimeter	P	=	$B + 2d$	$B + 2d \times (1 + s^2)^{0.5}$

Manning's Coefficient (n)

Sl. No.	Type of material	Value of n
1.	Stone masonry with plaster	0.014
2.	R.C.C./PCC Lining	0.018

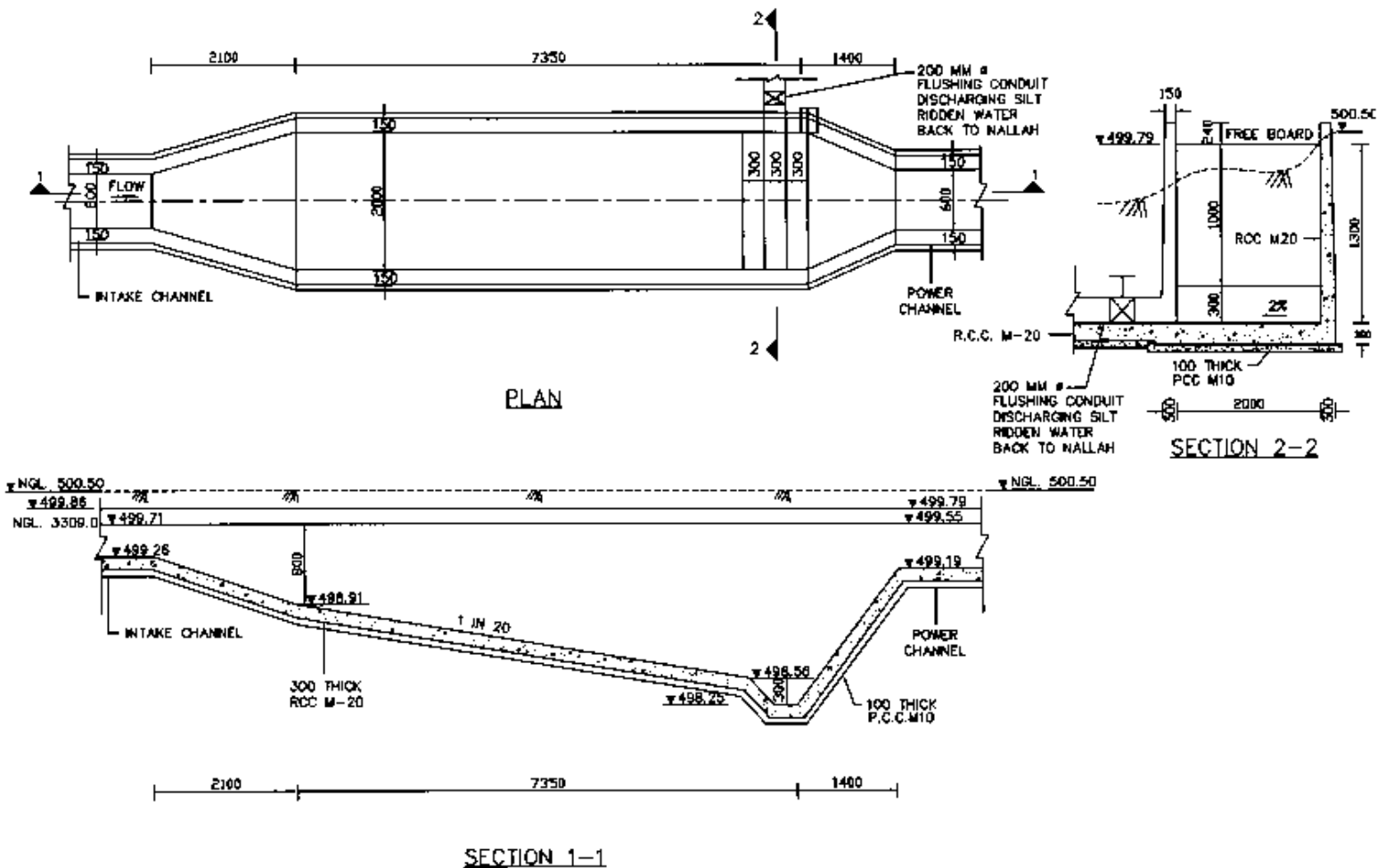
Permissible Velocity

Sl. No.	Type of material	Intake Channel		Head Race channel	
		Min.	Max.	Min.	Max.
1.	Stone masonry with plaster	1.5 m/s	2.0 m/s	1.0	2.0
2.	R.C.C./ PCC Lining	1.5 m/s	3.0 m/s	1.0	3.0

3.0 DESILTING TANK

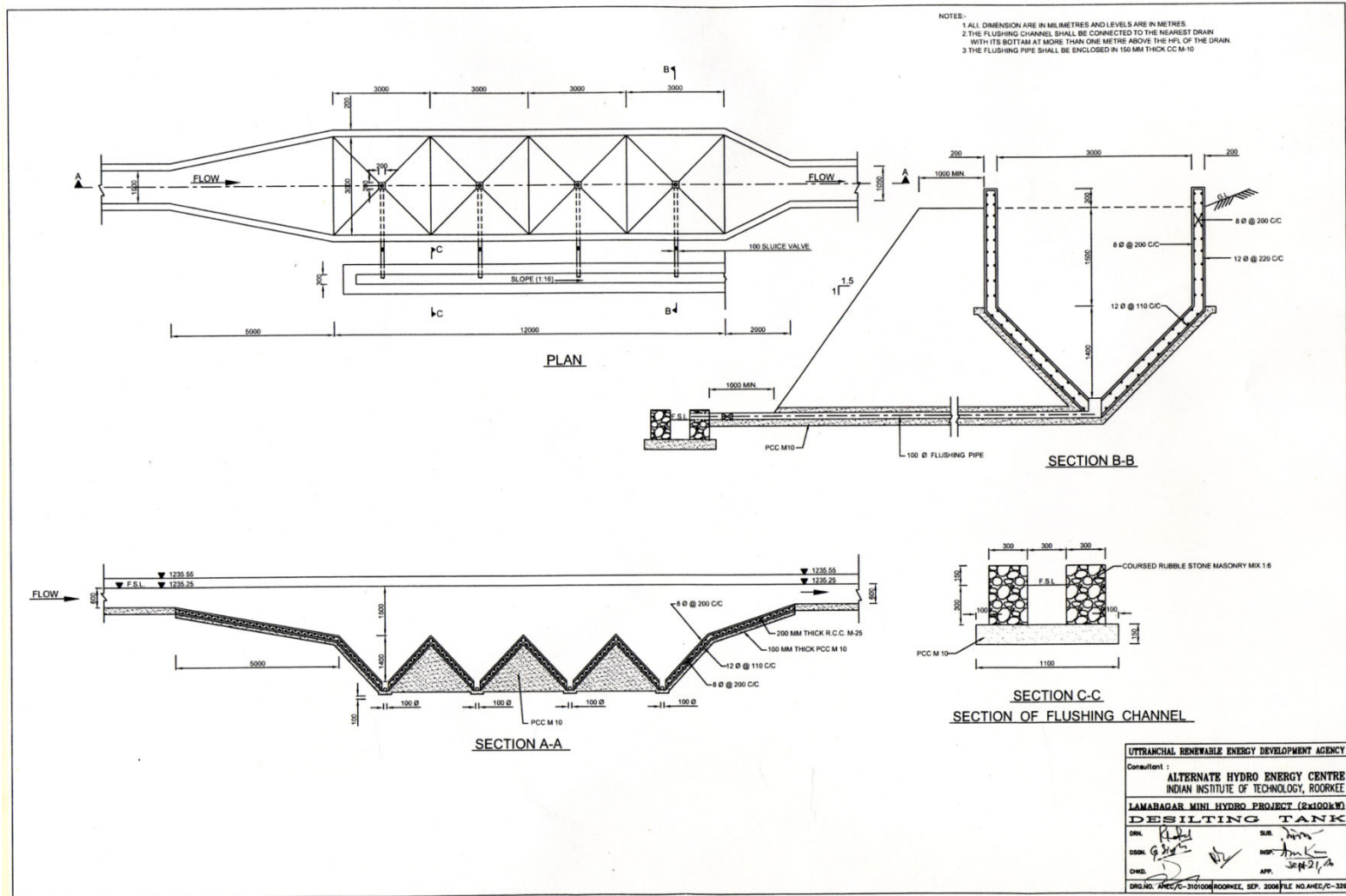
(a) Manual Cleaning Type

This type of Desilting Tank is provided for small Project



(b) Automatic Cleaning Type (Hooper type)

This type of Desilting Tank is provided for Medium and Big Project



DESIGN OF DESILTING TANK

Following steps to be followed :

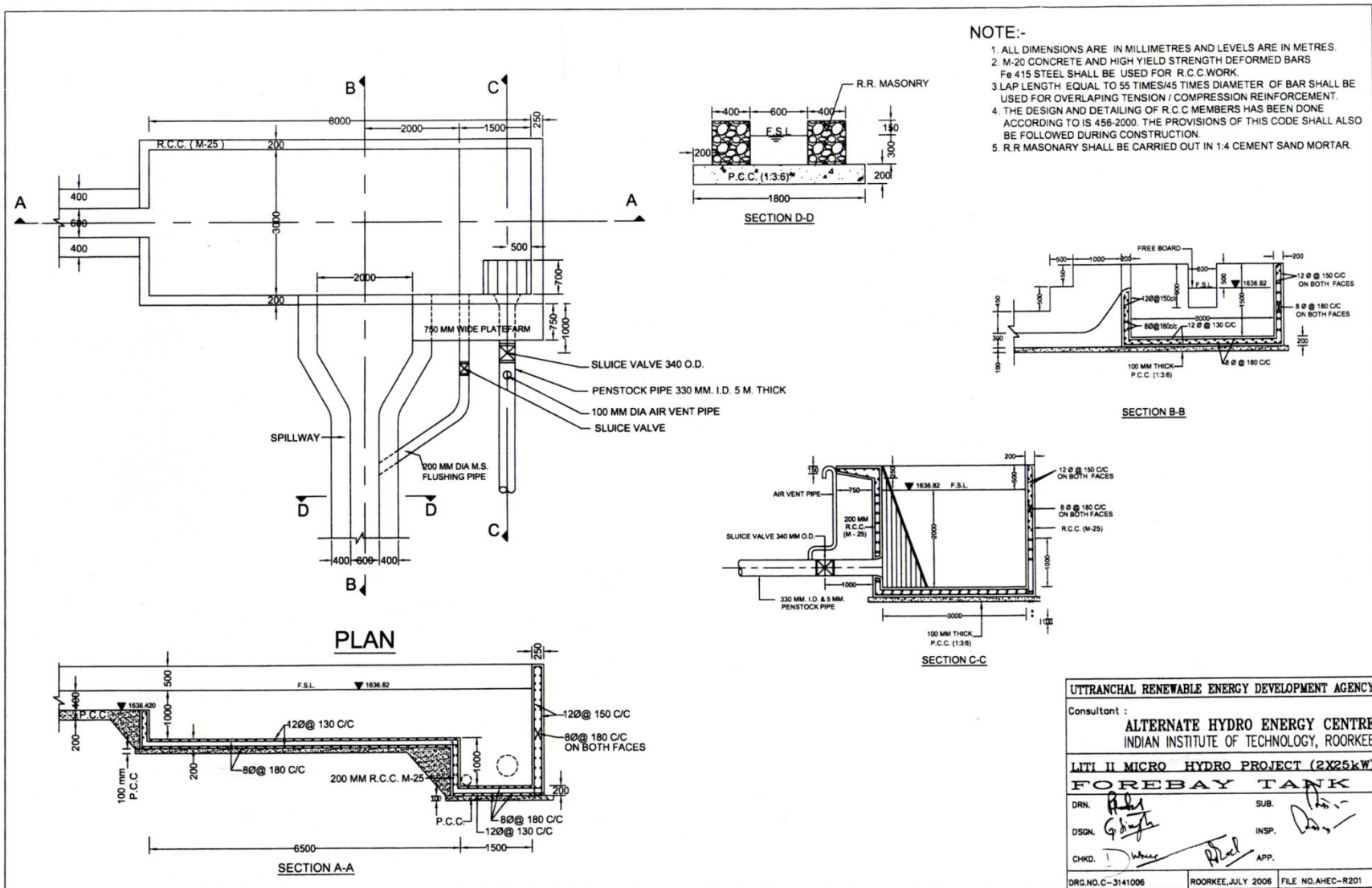
- (a) The recommend particle size to be removed for power projects is 0.25 mm and above.
- (b) Flow Velocity (V_f) in tank to be approx. 0.20 m/s.
- (c) Settling velocity (V_s) in tank for Settling of Particle size 0.25 mm and above may be taken as 2.75 cm/sec.

$$D = \frac{Q}{W \times V_f}$$

$$\text{Moderate settling velocity} = V_s - \frac{0.132}{\sqrt{D}} \times V_s$$

$$\text{Length of tank required} = \frac{V_f}{V_s} \times D$$

4.0 FOREBAY TANK AND SPILLWAY



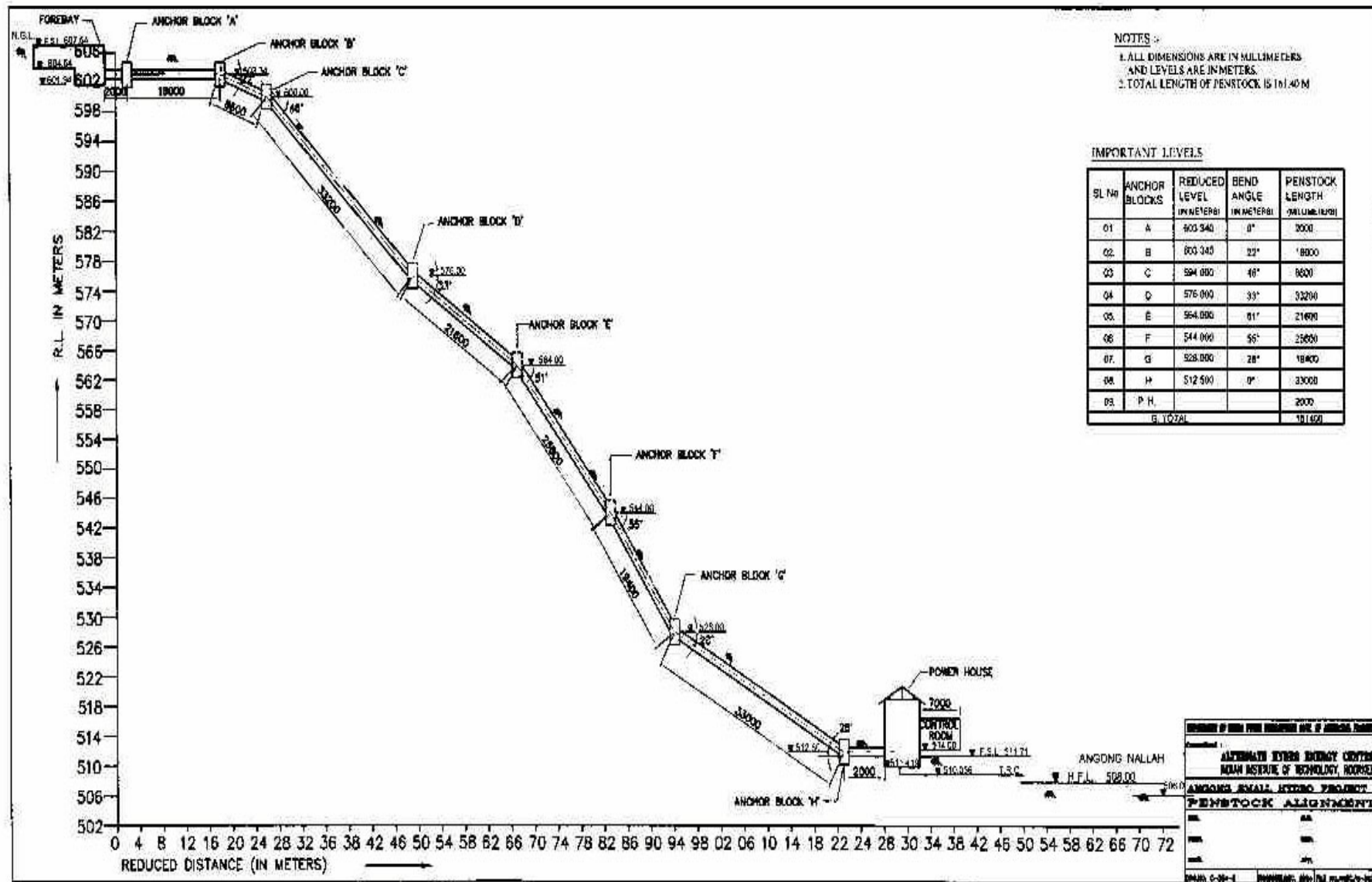
DESIGN OF FOREBAY TANK

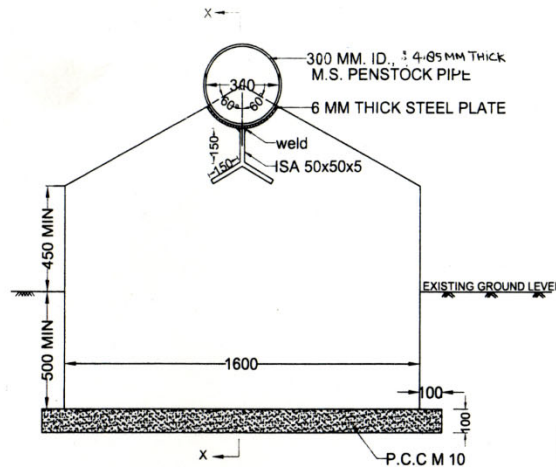
Storage required	=	2 minute
Capacity of tank	=	$2 \times 60 \times Q$
Taking water depth	=	d
Area (A)	=	Capacity/ d
Taking length	=	L
Width B	=	A/ L

DESIGN OF SPILLWAY

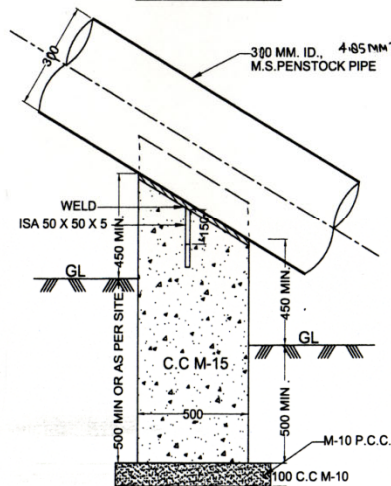
Q	=	$CLH^{3/2}$
C	=	2.0
H	=	Head over the crest of spillway
	=	0.40 m (Assume)
L	=	Length of spillway

5.0 PENSTOCK

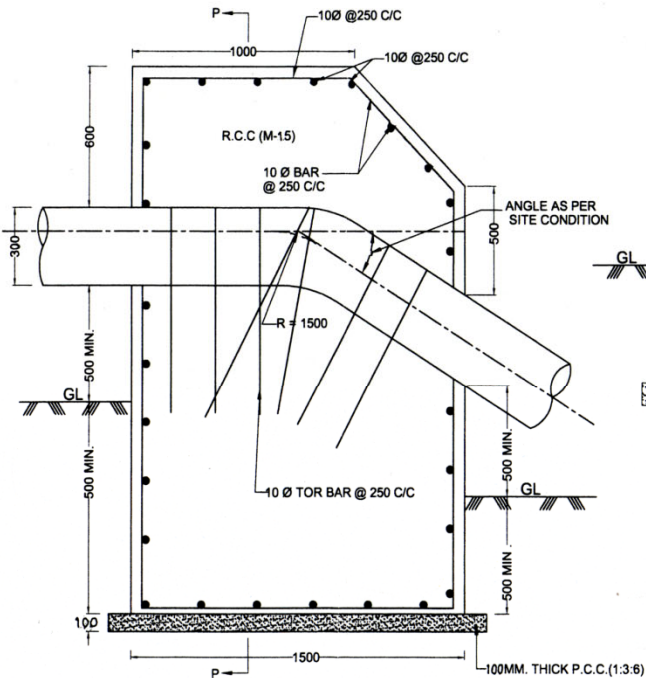




TYPICAL DETAIL OF
SADDLE SUPPORT



TYPICAL DETAIL OF SADDLE SUPPORT
SECTION X-X

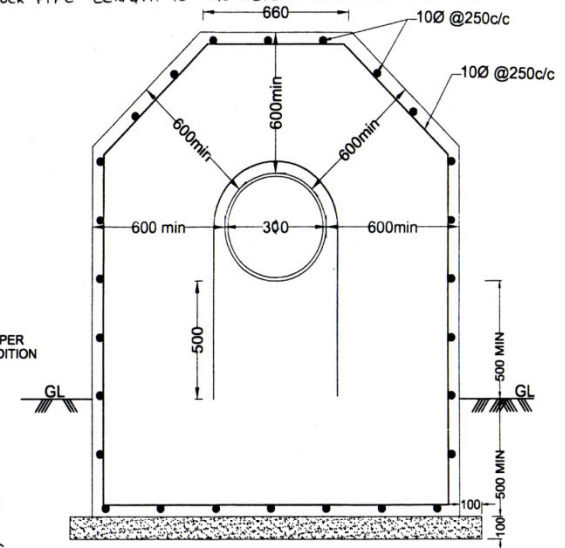


TYPICAL DETAIL OF ANCHOR BLOCK

NOTE :

1. ALL DIMENSIONS ARE IN MILLIMETRES.
2. ANCHOR BLOCKS SHALL BE PROVIDED AT HORIZONTAL & VERTICAL BEND AND NOT MORE THAN 150 METRES APART.
3. SADDLE BLOCKS SHALL BE PROVIDED AT A DISTANCE OF 5 METRES CENTER TO CENTER.
4. SUITABLE EXPANSION JOINTS SHALL BE PROVIDED IN THE PENSTOCK JUST DOWN STREAM OF EVERY ANCHOR BLOCK.
5. AT PLACES WHERE THERE HAPPEN TO BE A BEND BOTH IN HORIZONTAL AS WELL AS VERTICAL PLANE SUITABLE COMPOUND BEND SHALL BE PROVIDED.

REVISION NOTES-(1)- 1. THE PENSTOCK PIPE THICKNESS MODIFIED TO 4-85 mm. AS 4.00 mm PIPE NOT AVAILABLE (REFER LETTER NO 625 UREDA B(1-1) 2006 D 9.11.06. 2. PENSTOCK PIPE LENGTH IS 140 METER. (REFER ABOVE LETTER)



TYPICAL DETAIL OF ANCHOR BLOCK

SECTION P-P

UTTRANCHAL RENEWABLE ENERGY DEVELOPMENT AGENCY			
LTI-II MICRO HYDRO PROJECT (2x25kW)			
Consultant :	ALTERNATE HYDRO ENERGY CENTRE INDIAN INSTITUTE OF TECHNOLOGY, ROORKEE		
DETAILS OF PENSTOCK PIPE			
DRAWN	<i>Handwritten Signature</i>	SUBT.	<i>Handwritten Signature</i>
DSGN.	<i>Handwritten Signature</i>	INSP.	<i>Handwritten Signature</i>
CHKD.	<i>Handwritten Signature</i>	APPO.	
R-NO. C-314/1007			
ROORKEE, AUG 2008			
A/E/R-2/1			

Design of Penstock

Economical Diameter Of Penstock

$$D = \frac{C_1 C_2 Q^{0.43}}{(H)^{0.12}}$$

Where

D_e	=	Economical diameter in m
Q_0	=	Design discharge of the penstock in m ³ /s
H_0	=	Design head in m
C_1	=	Coefficient taking into consideration the energy cost in the area, 1.2 to area where energy cost is low.
C_2	=	Coefficient taking into account the material of penstock, 1 for steel penstock
D	=	Diameter of Pipe

Calculation for thickness of penstock

$$\text{Thickness of steel liner} = \frac{P \times D}{2 \times \sigma}$$

where

P is the Pressure (kg/cm²) in pipe including water hammer
i.e. $1.5 \times 0.1 \times H$

σ = Permissible Stress which 1050 kg/cm²

The thickness increased is to be obtained by 1.5mm to account abrasion

Calculation for handling point of view

Thickness from handling criteria

$$t = \frac{D + 50}{400}$$

$$D = \text{Diameter in cm}$$

Calculations of Penstock Losses

Friction factor (f) from Moody's diagram = 0.011

1. Length of Penstock = L

2. No. of Anchor block = n

3. Friction Loss in penstock = $\frac{f \times L \times v^2}{2 \times g \times d}$

4. Trash Rack Loss = $K_t \frac{V^2}{2g}$

5. Intake entrance loss where $k_t = 0.35$
= $\frac{0.25 \times V^2}{2g}$

6. Exit loss = $K_e \frac{V^2}{2g}$

where $K_e = 1.0$

$$7. \quad \text{Bend losses} = n K_b \frac{V^2}{2g}$$

$$\text{where } K_b = 0.2$$

8. Valve losses

$$(a) \quad \text{Near forebay for gate valve (hvg)} = \frac{0.5V^2}{2g}$$

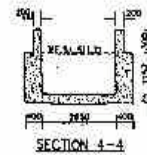
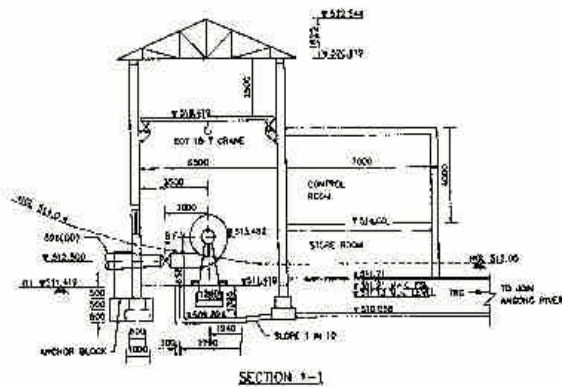
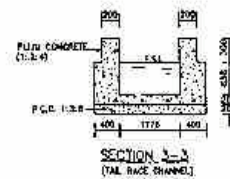
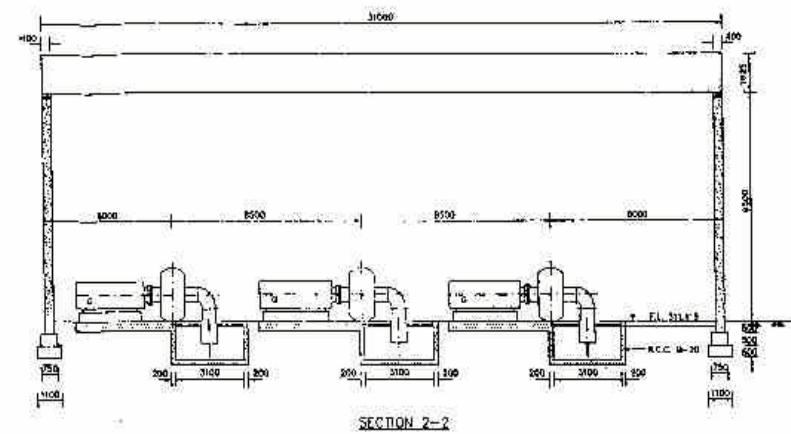
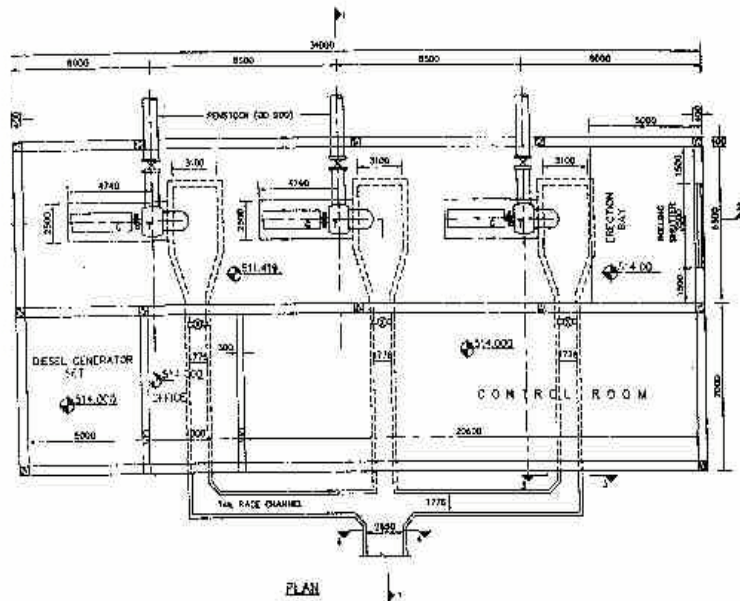
$$(b) \quad \text{Inside power house (hvb)} = \frac{0.5V^2}{2g}$$

$$9. \quad \text{For butterfly valve (hvg)} = 0.60 \frac{V^2}{2g}$$

$$10. \quad \text{Transition losses} = 0.65 \frac{V^2}{2g}$$

$$\text{Total Loss} = \text{Sum of all above losses}$$

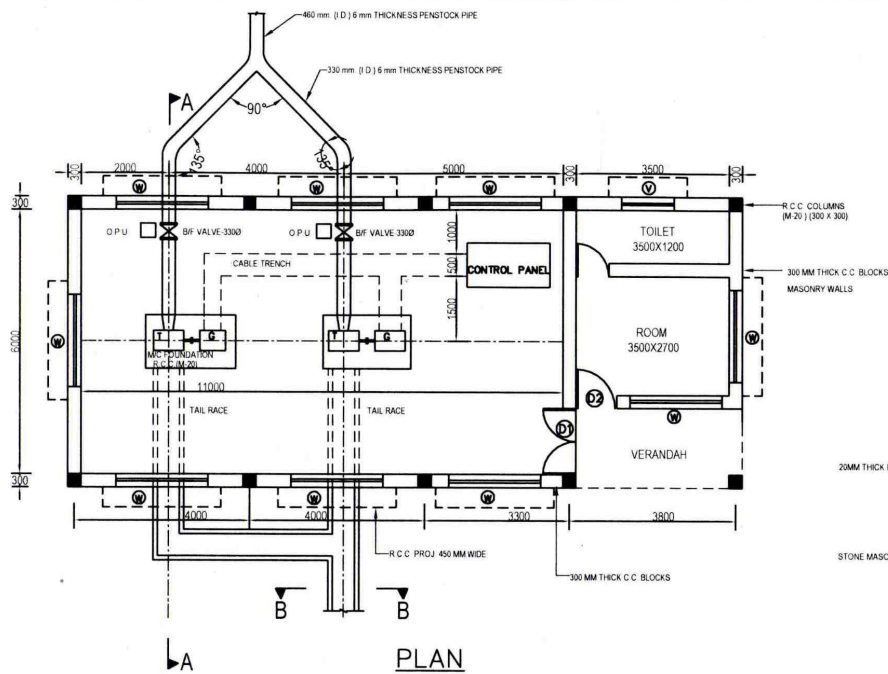
6.0 POWER HOUSE



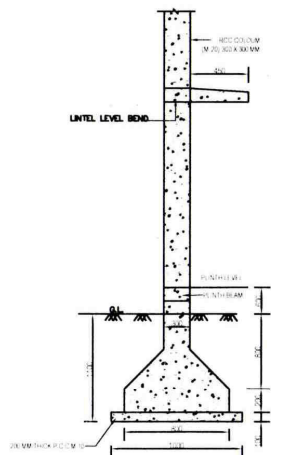
NOTES

1. ALL DIMENSIONS ARE IN MILLIMETRES AND LEVELS ARE IN METRES.

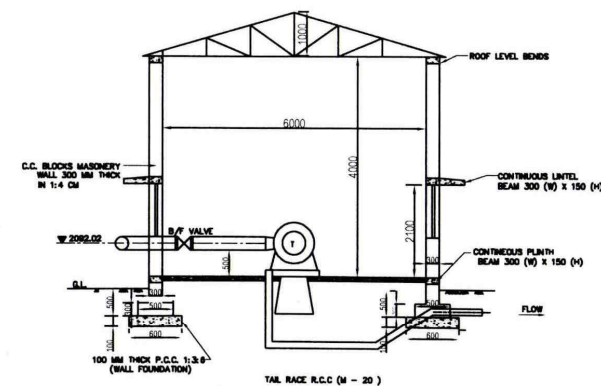
Department of Water Power Development, Govt. of Assam, India
ANGKONG SMALL HYDRO PROJECT
ALTERNATE HYDRO ENERGY CENTRE
NEW INITIATIVE IN TECHNOLOGY, DISORDER
POWER HOUSE LAYOUT
DATE: 10/10/2000
BY: 10/10/2000
10/10/2000



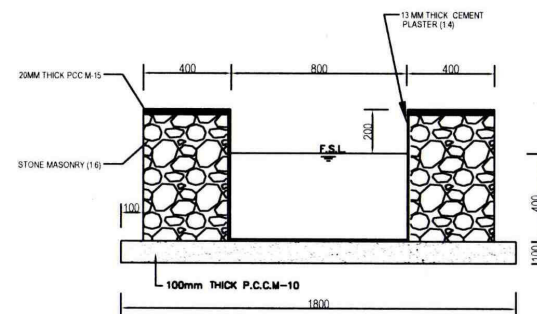
PLAN



COLUMN - SECTION



SECTION A - A



SECTION B-B

NOTES-

1. ALL DIMENSIONS ARE IN MILLIMETRES EXCEPT LEVELS WHICH ARE IN METRES.
2. THIS DRAWING DOES NOT INDICATE DETAILS OF MACHINE & B.F. VALVE FOUNDATIONS. THESE DETAILS SHALL BE SUPPLIED AFTER RECEIPT FROM TURBINE & GENERATOR MANUFACTURERS.
3. DETAIL OF DRAFT TUBE AND TAIL RACE CHANNEL WILL BE SENT SEPARATELY.
4. THE SIZES OF DOORS & WINDOWS SHALL BE AS BELOW.
 - D1 = 1500 X 2100
 - D2 = 1200 X 2100
 - D3 = 900 X 2100
 - W = 2100 X 1200
 - V = 450 X 1200
5. DETAILS OF PENSTOCK Y - PIECE SHALL BE SUPPLIED SEPARATELY.

UTTARANCHAL RENEWABLE ENERGY DEVELOPMENT AGENCY

Consultant :
ALTERNATE HYDRO ENERGY CENTRE
INDIAN INSTITUTE OF TECHNOLOGY, ROORKEE

OBRAGAD MICRO HYDRO PROJECT (2X50 kW) **POWER HOUSE**

DRN.	SUB.
DSGN.	INSP.
CHKD.	APP.
DRG.NO. AHEC/C-321-B	ROORKEE, MAR.2007, FILE NO.AHEC/372

SOLVED EXAMPLE

1.0 DESIGN DATA

F.S.L. at Forebay	=	607.54
Water level in tail race channel	=	511.21
Gross head	=	607.54 – 511.21
	=	96.33 m
Head loss	=	4.33 m
Net head	=	96.33 – 4.33
	=	92.0 m
50% dependable discharge	=	8.38 cumecs
75% dependable discharge	=	6.96 cumecs
90% dependable discharge	=	5.65 cumecs
100% dependable discharge	=	5.10 cumecs

2.0 POWER POTENTIAL AVAILABLE

Taking efficiency of turbine and generator as 0.88 & 0.94 respectively. The power potential (P) available at site.

(i) At 50 % dependable discharge

$$\begin{aligned} P &= 9.81 \times 92.0 \times 8.38 \times 0.88 \times 0.94 \\ &= 6256.21 \text{ kW} \end{aligned}$$

(ii) At 75 % dependable discharge

$$\begin{aligned} P &= 9.81 \times 0.88 \times 92.0 \times 0.94 \times 6.96 \\ &= 5196.08 \text{ kW} \end{aligned}$$

(iii) At 90 % dependable discharge

$$\begin{aligned} P &= 9.81 \times 5.65 \times 92.0 \times 0.88 \times 0.94 \\ &= 4225.55 \text{ kW} \end{aligned}$$

Discharge required for 4500 kW generation

$$= \frac{4500}{9.81 \times 0.88 \times 92.0 \times 0.94} = 6.0 \text{ cumecs}$$

Rated Discharge = 6.0 cumecs

It is proposed to provide 3 machines of 1500 kW each for the generation.

3.0 FIXING OF DISCHARGING CAPACITY FOR VARIOUS CIVIL STRUCTURES

- (i) Design discharge for Head Race Channel,
Forebay, Penstock, Spillway Channel
and Tail race Channel $= 6.0 \text{ cumec}$
- (ii) Design discharge of intake channel
upto desilting tank
(Add 15% discharge for silt flushing) $= 6.0 \times 100/85 = 7.05 \text{ cumec}$
- (iii) Design discharge for Trench Weir $= 7.05 \times 100/95 = 7.43 \text{ cumec}$
(Add 5% of item ii)

4.0 CALCULATION OF HFL AT WEIR SITE

High flood discharge = 447.0 cumecs

Natural cross section of river upto 622.50m (at 60 m U/s of proposed diversion site)

Area	=	60.34 m ²
Wetted perimeter	=	37.8 m
Taking value of N	=	0.035
River bed slope	=	1 in 27
Discharge comes out	=	453.0 m
Therefore, H.F.L. at diversion site	=	622.50 – 60 x 1/27
	=	620.27 m
Bed level at diversion site	=	617.70 m
H.F.L.	=	620.27 m

Calculation For Scour Depth

$$\text{Scour depth (Ds)} = 1.35 \times \left(\frac{q^2}{f} \right)^{1/3}$$

$$\begin{aligned} \text{Discharge per unit width} &= 447/40 \text{ m}^3/\text{sec.} \\ &= 11.175 \text{ m}^3/\text{s/m} \end{aligned}$$

(Silt factor varies from 1.0 for sandy rivers to 20.0 for rivers having big boulder movement)

$$\text{Take } f = 8.0$$

$$\begin{aligned} \text{Ds} &= 1.35 \times (11.175^2 / 8)^{1/3} \\ &= 3.37 \text{ m} \end{aligned}$$

$$\begin{aligned} \text{U/s cut off wall depth} &= 1.25 \times \text{Scour depth} \\ &= 1.25 \times 3.37 = 4.21 \text{ m} \end{aligned}$$

$$\begin{aligned} \text{U/s cut off wall level} &= \text{HFL} - \text{U/s cut off wall depth} \\ &= 620.27 - 4.21 = 616.06 \text{ m} \end{aligned}$$

The U/s cut off wall has been provided upto the level of 616.06 m.

$$\begin{aligned} \text{HFL 25 m D/s} &= 620.27 - 25/27 \\ &= 619.344 \text{ m} \end{aligned}$$

$$\begin{aligned} \text{The D/s cut off wall depth} &= 1.5 (\text{Scour depth}) \\ &= 1.5 \times 3.37 = 5.055 \text{ m} \end{aligned}$$

$$\begin{aligned} \text{The D/s cut off level} &= 619.344 - 5.055 \\ &= 614.289 \text{ m} \end{aligned}$$

$$\begin{aligned} \text{The D/s cut off wall has been provided upto the level of} & \\ &= 614.289 \text{ m} \end{aligned}$$

5.0 DESIGN OF TRENCH WEIR AND INTAKE

$$\begin{aligned}\text{Lacey's water way} &= 4.75 \times \sqrt{Q} \\ 40\% \text{ of Lacey's} &= 0.4 \times 4.75 \times \sqrt{Q}\end{aligned}$$

$$\text{Width of Trench (B)} = \frac{Q}{E_1 E_2 C_d L \sqrt{2gE}}$$

Where

$$E1 \text{ (blockage ratio due trash rack)} = 0.5$$

$$E2 \text{ (clogging ratio of available opening)} = 0.5$$

$$Cd \text{ (discharge coefficient through bars)} = 0.4$$

specific energy of the flow at the trench

$$E = (Q/(L*C))^{2/3}$$

$$\begin{aligned} C &= \text{Coefficient of discharge of} \\ &\text{broad crested weir} \\ &= 1.543 \end{aligned}$$

$$E \text{ (specific Energy)} = \left(\frac{8.21}{1.543 \times 40} \right)^{2/3} = 0.260$$

$$B = \left(\frac{8.21}{0.5 \times 0.5 \times 0.46 \times 40 \sqrt{2 \times 9.81 \times 0.260}} \right)$$

$$= 0.789 \text{ m}$$

Provide a width of 2.0 m from practical consideration

6.0 INTAKE CHANNEL/ FEEDER CHANNEL

Length of channel	=	90 m
Q	=	7.80 m ³ /s
S	=	1 in 250
n	=	0.018

Rectangular reinforced cement concrete section has been provided.

Area	A	=	Bd
Wetted perimeter	P	=	B + 2d
	R	=	A/P
	Q	=	$\frac{AR^{2/3}S^{1/2}}{n}$
Provide	B	=	2.490 m
	D	=	1.24 m
Free board		=	0.45 m
Flow velocity		=	2.55 m/s
Area	A	=	3.08 m ²
Wetted perimeter	P	=	4.97m
Hydraulic Radius		=	0.62 m
Design discharge		=	7.89 m ³ /s

7.0 DESILTING TANK

Design Calculation Of Desilting Tank: -

The recommend particle size to be removed for power projects having gross head of 96.33 m and above is 0.25 mm.

Design discharge	=	7.80 m ³ /s	
Flow Velocity (V_f)	=	0.22 m/s	
Particle size to be removed	=	0.25 mm & above	
Settling velocity (V_s)	=	2.75 cm/sec	
Width proposed (W)	=	12.0 m	
Depth required	$\frac{Q}{W \times V_f}$	$\frac{7.80}{12.0 \times 0.22}$	
		2.95 m	3.0 m
Depth provided	=	3.0 m	
Moderate settling velocity	=	$V_s - \frac{0.132}{\sqrt{D}} \times V_s$	

	=	$2.75 - \frac{0.132}{\sqrt{3.0}} \times 2.75$
	=	$2.75 - 0.2095$
	=	2.54 cm/s
	=	0.0254 m/s
Settling length	=	$\frac{V_f}{V_s} \times Depth$
	=	$\frac{0.22}{0.0254} \times 3.0$
	=	25.98 m
Provided length	=	26.0 m
Depth	=	3.0 m
Width	=	12.0 m

Provide U/s transition length $= 3 \times \left(\frac{12.0 - 2.490}{2} \right)$

$$= 14.26 \text{ m}$$
$$14.50 \text{ m}$$

Provide D/s transition length $= 2 \times \left(\frac{12.0 - 1.60}{2} \right)$

$$= 10.40 \text{ m Say } = 10.50 \text{ m}$$

Provide Free Board $= 0.40 \text{ m}$

8.0 HEAD RACE CHANNEL

Length of channel = 4500 m

Trapezoidal Channel

Q = 6.63 m³/s

S = 1 in 500

Side Slope = 1:1

n = 0.018

Trapezoidal stone masonry section has been provided

Hydraulic Radius R = A/P

Discharge Q = $\frac{AR^{2/3}S^{1/2}}{n}$

Provide bottom width B = 1.60 m

Provide Top width	=	4.06 m
Water depth	=	1.23 m
Free board	=	450 mm
Area A	=	3.48 m ²
Wetted perimeter	=	5.07 m
Hydraulic Radius	=	0.68 m
Velocity	=	1.93 m/s
Discharge capacity	=	6.72 m ³ /s
Q	=	6.63 m ³ /s
S	=	1 in 500
n	=	0.018

Rectangular RCC

Area	A	=	B x d
Wetted perimeter	(P)	=	B + 2 d
	R	=	A/P
	Q	=	$\frac{AR^{2/3}S^{1/2}}{n}$
Provide	B	=	2.66m
Water depth	D	=	1.33m
Free board		=	0.45 m
Flow velocity	V	=	1.89m/s
Area	A	=	3.53 m
Wetted perimeter		=	5.32
Discharge Capacity		=	6.69 m ³ /s

9.0 DESIGN CALCULATION OF FOREBAY TANK

Design discharge	=	6.30 m ³ /s
Storage required	=	2 minute
Capacity of tank	=	6.30 x 2 x 60
	=	756.0 m ³
Taking water depth	=	3.0 m
Area A	=	$\frac{756}{3.0}$
	=	252.0 m ²
Area	=	L x B
Taking length	=	23.0 m
	=	$\frac{224.80}{23}$
Width B	=	10.95 m
Provide Length	=	23.0 m
Provide width	=	11.0 m
Provide Depth	=	3.0 m

10.0 DESIGN CALCULATION OF SPILLWAY

Discharge capacity	Q	=	6.30 m ³ /s
	Q	=	CLH ^{3/2}
	C	=	2.0
	H	=	Head over the crest of spillway
		=	0.40 m (Assume)
	L	=	Length of spillway
		=	$\frac{6.30}{2.0 \times (0.40)^{3/2}}$
		=	12.45 m
		=	Say 12.50 m

Design Of Spillway Channel

Length of channel	=	60.0 m
Q	=	6.30 m ³ /s
S	=	1 in 250
n	=	0.018

Rectangular stone masonry section has been provided

Area	A	=	B x d
Wetted perimeter	(P)	=	B + 2 d
	R	=	A/P
	Q	=	$\frac{AR^{2/3}S^{1/2}}{n}$
Provide	B	=	2.40 m
Water depth	D	=	1.10 m
Free board		=	0.30 m
Flow velocity	V	=	2.42 m/s
Area	A	=	2.64 m ²
Wetted perimeter		=	4.60 m
Discharge Capacity		=	6.40 m ³ /s

11.0 PENSTOCK

Economical Diameter Of Penstock

$$D = \frac{C_1 C_2 Q^{0.43}}{(H)^{0.12}}$$

$$= \frac{1.20 \times 1.0 \times (2.10)^{0.43}}{(92.0)^{0.14}}$$

Where

D_e	=	Economical diameter in m
Q_0	=	Design discharge of the penstock in m ³ /s
H_0	=	Design head in m
C_1	=	Coefficient taking into consideration the energy cost in the area, 1.2 to area where energy cost is low.
C_2	=	Coefficient taking into account the material of penstock, 1 for steel penstock
D	=	0.876 m
	=	0.880 m
	=	880 m
V	=	$\frac{Q}{\frac{\pi}{4} \times D^2}$
	=	$\frac{2.10}{\frac{\pi}{4} \times (0.880)^2}$
	=	3.454 m/s

Calculation for thickness of penstock

Gross Head	=	96.33 m
Stress in steel	=	1050 kg/cm ²
Diameter of Main penstock	=	88.0 cm
Pressure rise due to water hammer	=	50% (Assured)
Total Head	=	96.33 + 48.165
	=	144.495 m
	=	14.44 kg/ cm ²
Thickness of steel liner	=	$\frac{P \times D}{2 \times \sigma}$
Penstock	=	$\frac{14.44 \times 88}{2 \times 1050}$
	=	0.605 cm
	=	6.05 mm

Add 1.5 mm corrosion & 1.5 mm corrosion allowances

$$\begin{aligned} \text{Thickness of penstock} &= 6.05 \text{ mm} \\ &= 6.05 \text{ mm} + 1.50 + 1.50 \\ &= 9.05 \text{ mm} \quad 10.0 \text{ mm} \\ \text{Penstock Inner Dia} &= 880 \text{ mm} \\ \text{Outer Dia} &= 900 \text{ mm} \end{aligned}$$

Thickness from handling criteria

$$t = \frac{D + 50}{400}$$

$$D = \text{Diameter in cm}$$

$$t = \frac{88.0 + 50}{400}$$

$$= 0.345 \text{ or } 3.45 \text{ mm (O.K.)}$$

Loss in Penstock

The friction factor depends upon Reynolds number of flow and relative roughness of pipe.

$$\text{Reynolds number (Re)} = \frac{VD}{\nu}$$

Where

$$= \text{Kinematic viscosity of water}$$

$$\text{Re} = \frac{3.454}{1 \times 10^{-6}}$$

$$= 3.45 \times 10^6$$

$$\text{Relative Roughness} = k/D$$

$$= \frac{0.045}{0.880 \times 1000}$$

$$= 0.000051$$

$$\text{Friction factor (f) from Moody's diagram} = 0.011$$

$$1. \text{ Length of Penstock} = 162.0 \text{ m}$$

$$2. \text{ No. of Anchor block} = 7.0$$

$$3. \text{ Friction Loss in penstock} = \frac{0.011 \times 162.0 \times 3.454^2}{2 \times 9.81 \times 0.88}$$

$$= 1.13 \text{ m}$$

$$4. \text{ Trash Rack Loss} = K_t \frac{V^2}{2g} \quad k_t = 0.35$$

$$= \frac{0.35 \times 3.454^2}{2 \times 9.81}$$

$$= 0.212 \text{ m}$$

$$\begin{aligned}
 5. \text{ Intake entrance loss} &= \frac{0.25 \times V^2}{2g} \\
 &= \frac{0.25 \times (3.454)^2}{2 \times 9.81} \\
 &= 0.1520 \text{ m}
 \end{aligned}$$

$$\begin{aligned}
 6. \text{ Exit loss} &= KE \frac{V^2}{2g} \quad kE = 1.0 \\
 &= \frac{1.0 \times (3.454)^2}{2 \times 9.81} = 0.608
 \end{aligned}$$

$$\begin{aligned}
 7. \text{ Bend losses (7 bends)} &= n K_b \frac{V^2}{2g} \\
 &= \frac{7 \times 0.20 \times 3.454^2}{2 \times 9.81} \\
 &= 0.85 \text{ m}
 \end{aligned}$$

8. Valve losses

(a) Near forebay for gate valve (hvg)

$$= \frac{0.5 \times V^2}{2g} = \frac{0.5 \times 3.454^2}{2 \times 2.98}$$

$$= 0.30 \text{ m}$$

(b) Inside power house (hvb)

$$= \frac{0.5 \times V^2}{2g} = \frac{0.5 \times 3.454^2}{2 \times 2.98}$$

$$= 0.30$$

9. For butterfly valve (hvg)

$$= 0.60 \frac{V^2}{2g}$$

$$= \frac{0.60 \times 3.454^2}{2 \times 9.81} = 0.360 \text{ m}$$

10. Transition losses

$$= 0.65 \frac{V^2}{2g}$$

$$= \frac{0.65 \times 3.454^2}{2 \times 2.98} = 0.390 \text{ m}$$

$$\begin{aligned} \text{Total Loss} &= 1.13 + 0.212 + 0.152 + 0.608 + 0.85 + 0.30 + 0.30 + 0.360 + 0.390 \\ &= 4.302 \text{ m} \sim 4.33 \text{ m} \end{aligned}$$

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Thank you

